

SIARETRON 1000
SIARETRON 1100
SIARETRON 3000

SERVICE MANUAL

INDEX

1	USE OF SERVICE MANUAL	3
1.1	MANUAL USERS	3
1.2	CONSULTING NOTES.....	3
1.3	SAFETY NOTES.....	3
2	GENERAL MAINTENANCE PROCEDURES.....	5
2.1	GENERALITY.....	5
3	TECHNICAL DESCRIPTION.....	6
3.1	FRONT VIEW AND PARTS DESCRIPTION	6
3.2	FRONT PANEL DESCRIPTION.....	7
3.3	REAR VIEW AND PARTS DESCRIPTION	8
3.4	OPERATING PRINCIPLE	9
3.4.1	Hardware features.....	9
3.5	GAS ADMINISTRATION AND PROPORTIONING PNEUMATIC SYSTEM	12
3.5.1	Operation description	13
4	CALIBRATION AND TESTING.....	15
4.1	LV200-MAIN/1 CPU BOARD	15
4.2	LV200 I/O BOARD	21
4.3	PANEL BOARD	25
4.4	POWER BOARD.....	28
4.5	PNEUMATIC CIRCUIT	30
4.6	FINAL TESTING	33
5	PNEUMATIC.....	41
5.1	PNEUMATIC DRAWING.....	41
5.2	PNEUMATIC COMPONENTS LIST.....	42
5.3	VALVES GROUP	43
5.3.1	Components list.....	44
6	ELECTRONIC.....	45
6.1	ELECTRIC DRAWINGS FOR TEST ATS.098 TOOLS.....	71
6.2	SIARETRON 1100 - PNEUMATIC DRAWING.....	72

Warning

SIARE is used throughout the description inside this manual as an abbreviation for
SIARE HOSPITAL SUPPLIES S.r.l.
Via Giulio Pastore, 18 - 40056 Crespellano (BO) - ITALIA
Tel.: 051/969802 / Fax: 051/969101
Manufacturer of the equipment described in the manual hereto

1 USE OF SERVICE MANUAL

1.1 Manual users


This manual is addressed to SIARE qualified personnel or to technical qualified personnel formerly authorized by SIARE.

The SIARE authorized technician has the instruments and suitable spare parts and he is instructed to operate respecting product safety.

SIARE declines any responsibility arising from technical interventions effected on the equipment without its formal authorization.

The correct and safe use of the equipment both for patient an operator requires the knowledge of recommendations and instructions contained in the present manual and in the User's Manual.

1.2 Consulting notes

The mark  reported next to an instruction individuates an important remark for the safety both of patient and operator.

The manual describes the equipment and the operating principle with the aid of electric and pneumatic drawings.

The User's Manual is part of this manual, the technician must have a copy of User's Manual and must know its content before effecting the operations described in the present manual.

1.3 SAFETY NOTES

WARNINGS !!

The equipment has been manufactured under the warranty and quality conditions of the product and its components in order to assure the maximum reliability of the equipment and safety for the patient and operator.

Therefore, the safety is guaranteed only in case the technical interventions are effected in conformity to this manual indications and those contained in the user's manual which is unseparable part of the product documentation currently used by the service.

Always in order to grant safety it is necessary to respect the maintenance schedule foreseen in the user's manual.

The maintenance and replacement of any part must be effected by personnel formerly authorized by SIARE using the original SIARE spare parts or checked by the same.

SIARE is not civically or criminally liable in the following cases:

- 1) Use in conditions and for reasons not stated or prescribed in service and user's manuals.
- 2) Lack or omission of scheduled maintenance as described in service and user's manuals.
- 3) Maintenance performed by personnel not formerly authorized by SIARE.
- 4) Use of non original SIARE spare parts or not checked by the same.
- 5) Connection with equipment that is not in compliance with Safety Norms in effect for intended use.



Not connect the equipment to the patient by antistatic conductive hoses.

Since the use of antistatic hoses can cause burns when high frequency surgical equipment are used, their use is not allowed in any application with this equipment.

For general safety of electro medical equipment, we underline the important aspect of interaction existing between the equipment and the patient, the operator and environment.

For a correct and safe employ of the equipment it is absolutely necessary to follow the indications of the present manual and user's manual, observing the supplied indications.

Any operation on equipment presupposes the precise and correct knowledge of the present instructions.

The equipment must be submitted to an inspection and maintenance every 6 (six) months by SIARE qualified technical personnel. All interventions carried out by qualified personnel are registered on a maintenance report.

Any repairing intervention must be carried out by SIARE qualified personnel or by qualified technical personnel authorized by SIARE.

SIARE decline any responsibility for direct or indirect damages or prejudices to persons arising from not authorized technical interventions or from an improper use of the same not in conformity to user's and service manual indications.

For repairing the equipment affected by malfunctioning, defect or failures, the dedicated personnel for use of the equipment must contact SIARE or the local Service authorized to carry out the repairing or eliminate the malfunctioning. It is necessary that at the moment of intervention request the model and serial number of the involved equipment must be specified.

Use exclusively the suggested accessories.

It is allowed to use other accessories only in case of formal SIARE authorization, in conformity to safety norms in force.

The equipment operation is only allowed in rooms equipped in accordance to the safety norms in force.

2 GENERAL MAINTENANCE PROCEDURES

2.1 Generality



In order to grant both patient and operator safety the equipment must be inspected and checked as soon as 1000 hours operation are reached or in case of not intensive use of the equipment every 6 months at least. Such inspections and checking's require a perfect knowledge of involved equipment, so they must be carried out exclusively by highly qualified personnel and specifically instructed and formerly authorized by SIARE.

It will be care of the Clinician or Anesthetist, to carry out the ordinary maintenance on the equipment as per indications of the user's manual.

The cleaning, disinfections, and parts replacement operations will have to be effected respecting the instructions of the user's manual in order to avoid damages to the components which could also compromise the patient and operator safety.

The employed materials have been carefully selected during projecting phase after specific verifications, and comparative tests.

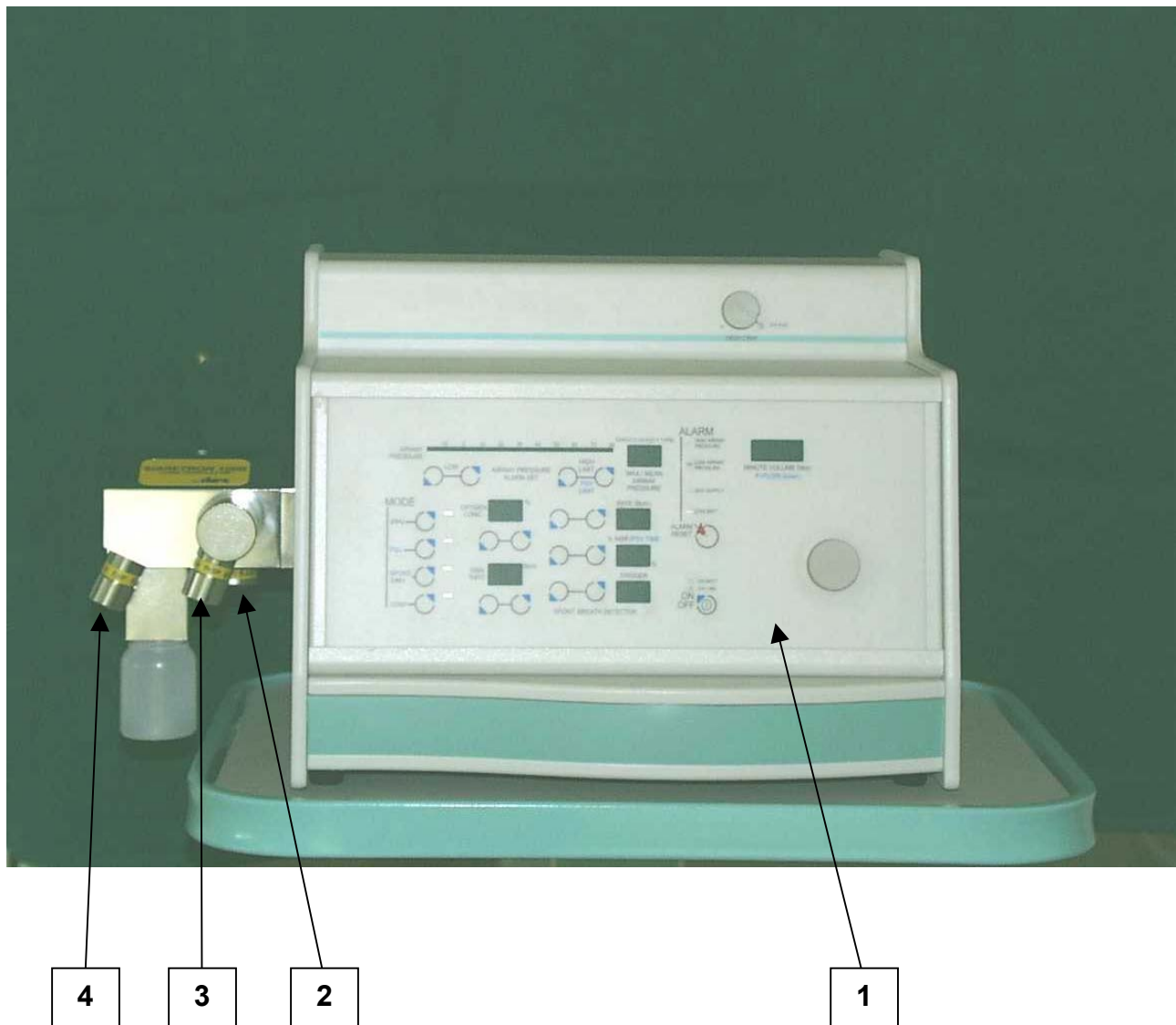
Furthermore, the same materials are constantly tested during manufacturing cycle in order to obtain the maximum reliability and safety for patient and operator.

Therefore, any part or circuit must be replaced exclusively with original spare parts supplied or checked by SIARE.

SIARE assumes all law responsibility foreseen in case the used equipment is submitted to periodic maintenance in accordance to the modalities indicated in the user's manual and in this manual. As a proof that maintenance has been carried out a Maintenance Report made and signed by **SIARE authorized technician** is necessary.

3 TECHNICAL DESCRIPTION

3.1 Front view and parts description

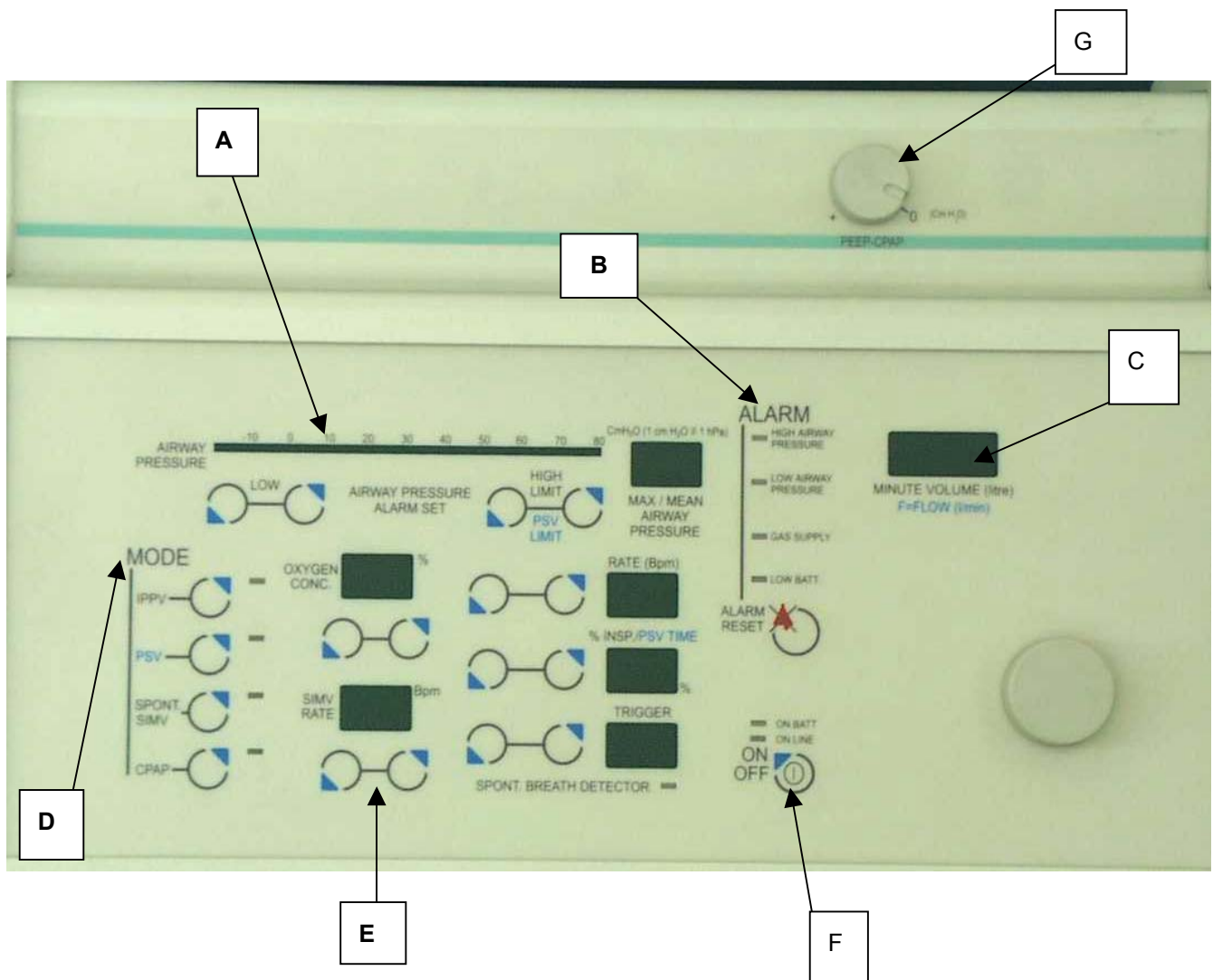


- 1 - Front panel
- 2 - Ambient air safety valve
- 3 - Inspiratory valve
- 4 - Expiratory valve

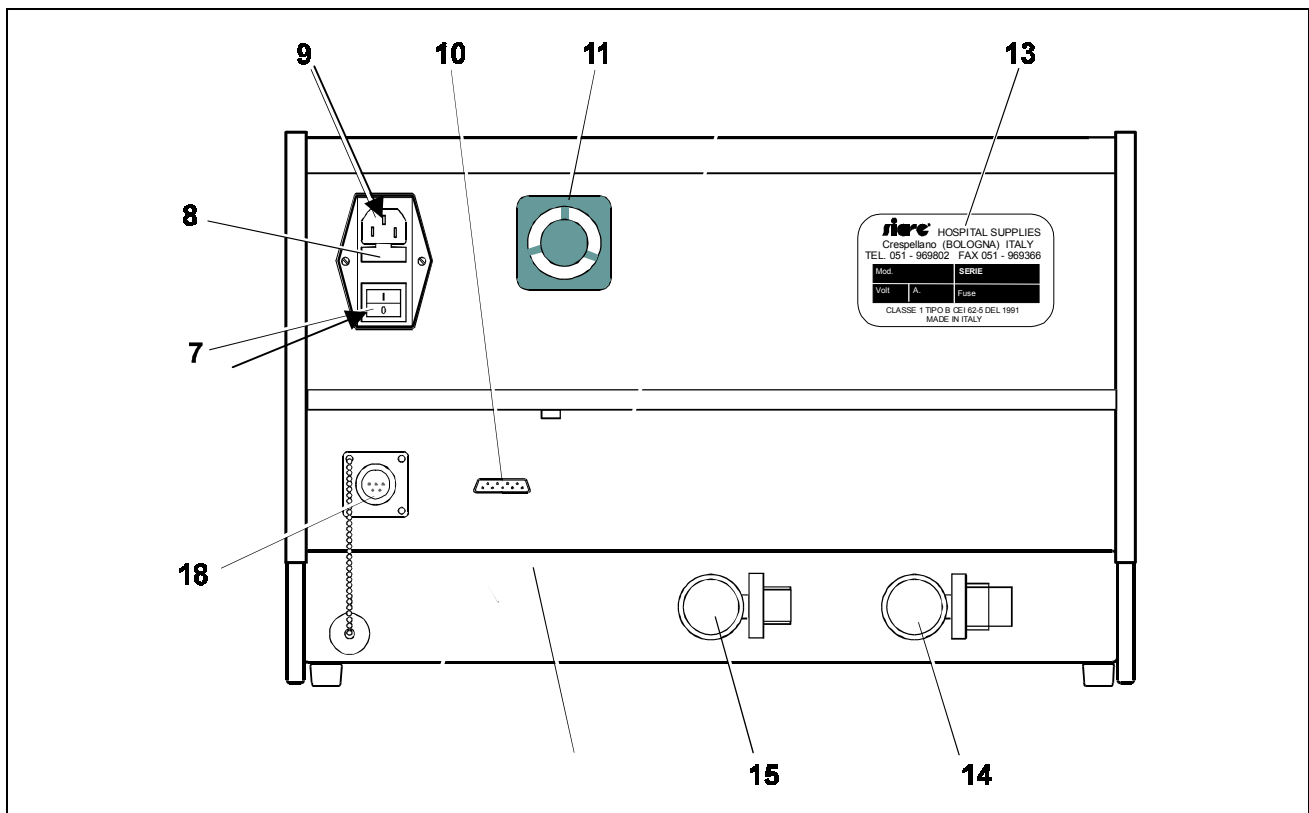
3.2 Front panel description

For a better individuation of regulations and messages the control panel is divided in 7 sections listed here below (from left to right and from top to bottom):

- A) AIRWAY PRESSURE: airways pressure monitoring and control;
- B) ALARMS: or indicators of alarm conditions and of acoustic alarm suspension;
- C) MINUTE VOLUME: section of regulation of minute volume delivered to patient and CPAP flow;
- D) MODE or section of operative modalities;
- E) VENTILATION PARAMETERS REGULATIONS: for the regulation and displaying of ventilation parameters such as: O₂ Concentration, Breathing Rate, Inspiration percentage, SIMV Rate, Sensitivity of spontaneous patient activity detection.
- F) POWER SUPPLY: for the turn-on and off of equipment, as well as displaying of equipment power supply modalities.
- G) PEEP / CPAP: for end expiration positive pressure regulation or CPAP.



3.3 Rear view and parts description



- 7 - Main switch
- 8 - Protection fuses
- 9 - 220V power supply outlet
- 10 - RS 232 interface
- 11 - Cooling fan wheel
- 13 - Identification label
- 14 - Air inlet connection
- 15 - Oxygen inlet connection
- 18 - 12Vdc power supply inlet connector

If the fan wheel stops for a failure or an obstruction, an acoustic alarm sounds.

The same occurs in case of power failure.

3.4 Operating principle

The lung ventilators of SIARETRON series are devices for assisted ventilation equipped with a microprocessor control system composed of a 5 printed circuits kit; such a system controls the pneumatic circuit which delivers the medical gas to the patient and permits to the operator the setting of operating parameters by a button panel and a display.

The printed circuits composing the control system are:

- Power supply (POWER)
- cpu (LV200-MAIN/1)
- panel and panel control (PANEL)
- input/output (LV200I/O)

3.4.1 Hardware features

POWER (POWER SUPPLY)

Device power supply board. It controls three different power sources:

1. 12 Vdc (external battery: it needs a “presence contact”, or a staple closed between two clamps)
2. 12 Vac (secondary of a main powered transformer at 220V/50Hz)
3. 12 Vdc (rechargeable internal battery)

Here below listed in decreasing priority order; on the board two 2,5A fuses are present on the inlets of the two batteries, while the main inlet is protected by fuses on 220 V power line at the level of the main switch block.

In case of main power supply the board provide to recharging internal battery in a maximum of 10 hours; such a recharging can be effected also when the machine is off, provided that main switch (on the rear side) is on.

The start-up of the machine (which is made by pressing the ON/OFF button on the front panel) and the choice of power supply source are made by dedicate relay present on the board.

The board generates the following tensions:

- + 5 V / 1 A for the logic part of the system,
- + 8 V / 1,5 A for displays and panel leds powering;
- 20 V not stabilized for the polarization of analog electronic presents on LV200I/O board;
- 12 ÷ 15 V not stabilized (depends on which source is used) for powering of pneumatic circuit electro valves, fan wheel, buzzer and relays.

The turn-on/off mechanism is effected by the circuit indicated in figure 1; with the ON/OFF switch of the panel the two clamps get in contact the two CN2 connector clamps, starting up the Q3 transistor whom excites the K3 relay. Hence, the Vcc tension is generated (through the 8301L stabilizer) whom supply the micro controller on the CPU board, this generates by its side an high logic level (Vcc) on the line denominated AUTO_ON whom maintains the K3 relay excited (and so all the device is powered).

The turn-off by ON/OFF switch is possible thanks to the Q5 transistor, through whom the micro controller knows switch status, the software carries out the turn-off when it reads the pressed switch for more than one second, generating a low logic level (0 V) on the AUTO_ON line and turning-off all peripheral devices (display and electro valves). The machine remains, anyway, physically powered since the ON/OFF switch is released.

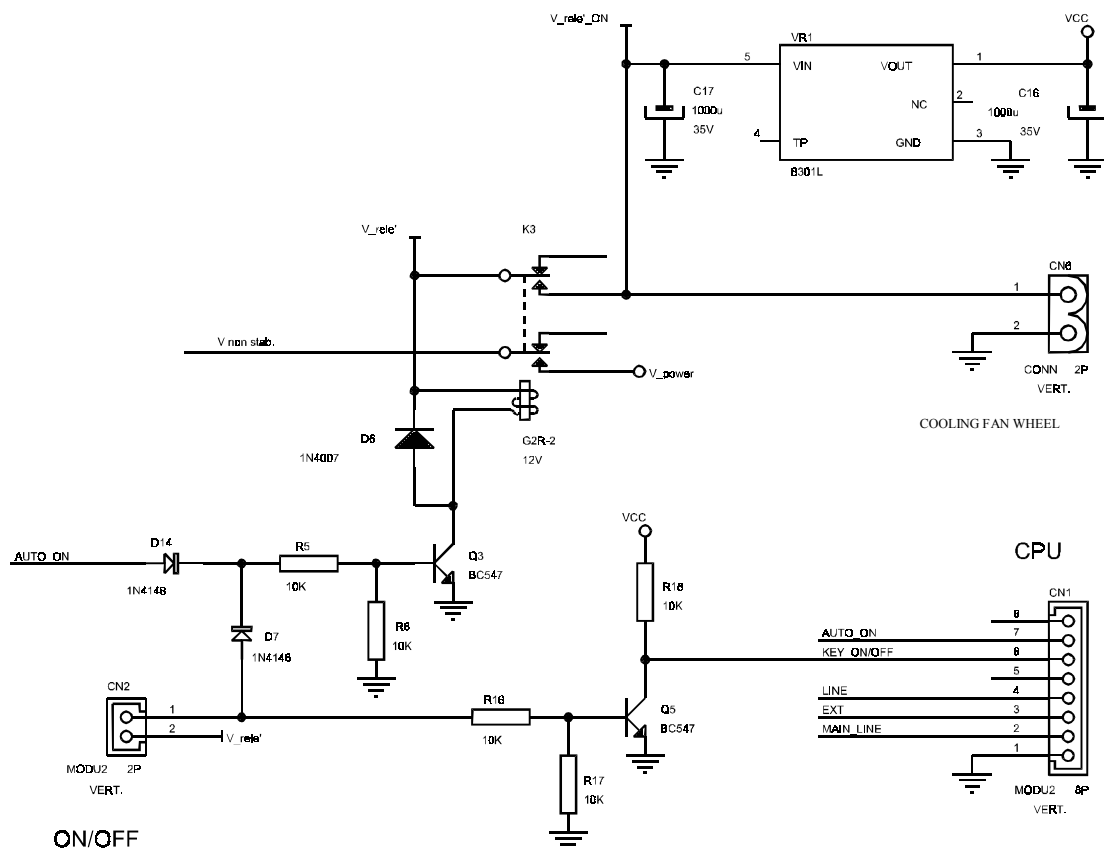


figura 1

LV200-MAIN/1 (CPU)

The Main board containing the control microprocessor (Hitachi H8/532 at 16 bit), an EPROM of program (max. dimension 64 KB), a data RAM of 32 KB, a GAL 16V8 for addresses decodification, some I/O gate mapped on the bus (among them an UART for panel communication) and a serial E²PROM of 128 byte for the storage of operating parameters of the machine. The clock rate of microprocessor is generated by a quartz at 19,6608 MHz.

The board is equipped with a WATCH DOG circuit. This is not sensible to electric power supply and it is realized with an NE555; such a circuit is able to generate a resetting of microprocessor if it not periodically "refreshed" by the software, retaking the machine in a know status in case of not correct performance of the working program.

PANEL

Front panel containing a 7 segments display, indication leds and buttons. The keyboard is composed of 20 buttons and 4 dip switches organized in a 5 x 5 mother; on the board there also are the writing latch (374) and the reading buffer (244).

The displays and leds are controlled by three M5451 integrated circuits, each of them drives two multiplexate led groups.

These integrated circuits are serie/parallel converter which shares the clock signal keeping the data lines separated; on the board there are three trimmers for the light intensity regulation of leds piloted by each integrated circuit and adjusting them it is possible to conform the three groups.

PANEL (PANEL MANAGER)

The panel control board, contains an Hitachi H8/325 micro controller which effects the keyboard reading and displays management.

It communicates with the main micro controller (H8/532 on the LV200-MAIN/1 board) through a serial port; it forwards the acquired buttons and receives the data to be displayed using an internal protocol.

The board is equipped with WATCH DOG circuit not sensible to electric power supply realized with an NE555; such a circuit is able to generate a microprocessor reset if it is not periodically “refreshed” by the software, retaking the machine in a know status in case of not correct performance of working program.

The program, which is located in an EPROM inside the micro controller, performs a complete scanning of keyboard approx. each 260 μ s and manages the displays with a multiplexer frequency of approx. 47 Hz.

LV200I/O (INPUT/OUTPUT)

Input/output board managing the pneumatic circuit.

The printed circuit is divided in two sections, whom are kept separate as most as possible, an analog and a digital one.

In the analog part there are stabilizers for the necessary electric power supplies (+10 V, -10 V) and all circuits for input signals conditioning, namely the amplifiers, filters, protection devices.

The analog inlets are:

- pressure signal (from transducer MPX10 mounted on board edge);
- O₂ concentration signal (from an external oxymetry sensor);
- MINUTE VOLUME setting signal (from potentiometer on the panel);
- measurement signals of O₂ and AIR flows (from two external flow meters).

The mass of the analog section is physically kept separate from the mass of digital section; the only contact point of these two masses is on the LV200-MAIN/1 board on the microprocessor pins.

The digital section of the board includes:

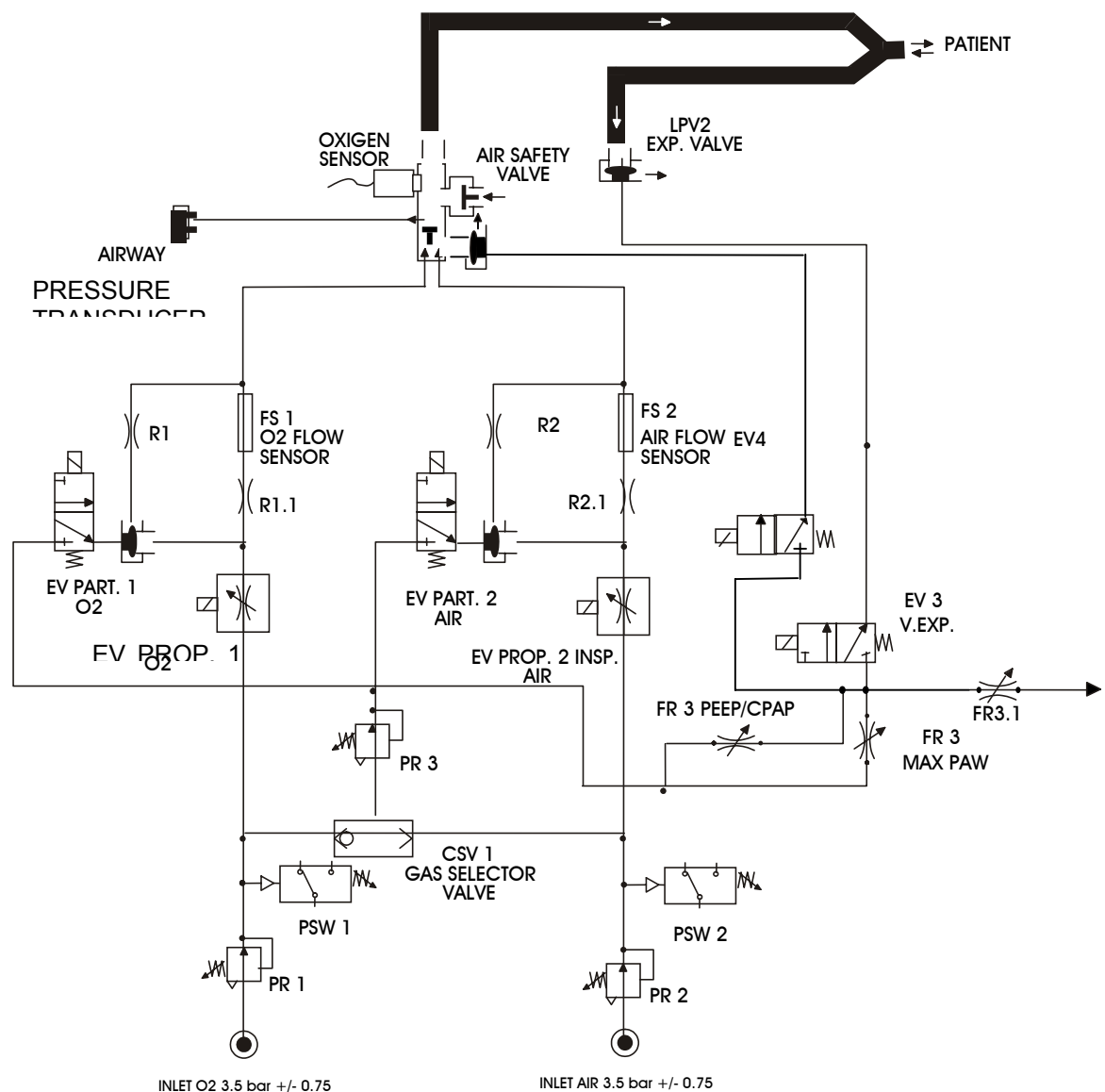
- two digital inlets (contact cleaned by the two pressure switches);
- an outlet for signaling buzzer
- an ON/OFF electro valve outlet for medical gas commutation flow;
- two outlets for flow by-pass;
- two control outlets for proportional electro valves which regulate the flow of the two medical gas.

The proportional electro valves control is performed in PWM by two integrated circuits TL494, arranged on a commutation frequency of approx. 30 KHz. The feedback of each of these integrated circuits is made on the electric power of the relevant proportional electro valve; the set point (as electric power) is supplied by main micro controller (H8/532 of LV200-MAIN/1 board) through an integrated low frequency signal PWM.

3.5 Gas administration and proportioning pneumatic system

The gas administration and proportioning pneumatic system is represented in the following figure and mechanical study.

The system has the function to administrate in a correct and safe way the breathing gas to the patient, under the total control of electronic system.



3.5.1 Operation description

O2 INLET – AIR INLET Medical gas inlets (Medical OXYGEN and AIR, coming from the central piping system or from cylinders).

PR1 - PR2. Pressure reducers. They have the function to reduce the inlet gas pressure to the stable value of approx. 2.6 bar.

PSW1 - PSW2. Pressure switches. They have the function of signaling the eventual gas failure or low gas pressure.

CSV1. Circuit selecting valve. It has the function to guarantee the operation of pneumatic devices supplied by **PR3 reducer** also with only one gas in the inlet.

PR3 Pressure reducer. It has the function to reduce the pressure of the gas coming from **CSV1** to the stable value of approx. 1.5 bar.

Only for SIARETRON 1000 and SIARETRON 3000

EV PART 1 O2 - EV PART 2 AIR. 12 V Pilot electrovalve. These valves are supplied from PR3 and have the function to control the opening and closure of pneumatic by-passes for the measurement of flows over 15 l/min. (see description of gas proportioning assembly). They are controlled by microprocessor.

EV PROP 1 INSP O2 - EV PROP 2 INSP AIR. 6V 0-120 l/min proportional electro valves. These valves regulate the gas delivered to the patient allowing to control both the O2-AIR concentration and the FLOW. They are controlled by microprocessor through a feedback system on the flow guaranteed by **PS1** and **PS2** flow sensors

Only for SIARETRON 1000 and SIARETRON 3000

R1.1 - R1 - R2.1 - R2. Pneumatic resistances. They are made of holes calibrated in accordance to the function of distributing the flow coming from the proportional valves.

When the flow is lower or equal to 15 l/min the **EV PART 1** and **2** valves are excited and the communication with **R1** and **R2** is interrupted. In this way the flow will completely pass through the **PS1** and **PS2** sensors for measurement.

When the flow is higher than 15 l/min the **EV PART 1** and **2** valves are disexcited and the communication with **R1** and **R2** is open. The special connection between the holes' diameters and the form of channels, permit to a know portion of the flow to bypass **PS1** and **PS2** and to the remaining part to pass through them for the measurement. In this way it is possible to measure the flow since from 0.1 to 99 l/min with sensors from 0.1 to 15 l/min.

AIR SAFETY VALVE. Unidirectional mechanic valve. It has the function to allow to the patient to breath ambient air in emergency case. It opens with a depression of approx. 2 mBar.

OXYGEN SENSOR. It has the function of measure the real oxygen concentration delivered to the patient.

AIRWAY PRESSURE TRANSDUCER. Pressure transducer with semiconductor. It has the function to continuously measure the pressure inside the breathing circuit.

FR3 PEEP/CPAP. Flow regulator. It has the function to keep inflated the **LPV2** expiratory valve, during the expiration phase in CPAP modality, so that the patient CFR (residual functional capacity) will rise.

FR3 MAX PAW. Flow regulator. It has the function to keep inflated the **LPV2** expiratory valve during the inspiration phase, so that the circuit discharge will be closed and the lungs inflating will be possible. This regulator is tared in combination with **FR3.1 regulator**, so that the expiratory valve will automatically open if the airways pressure is higher than 80 mBar.

EV3 V. EXP. 12 V pilot electrovalve. It has the function to activate the **LPV2** expiratory valve in accordance with the inspiratory and expiratory cycle. It is microprocessor controlled.

EV4. DISCHARGE. 12V pilot electrovalve. It has the function to discharge in the environment the exceeding inspiratory portion during PS and CPAP. It is microprocessor controlled.

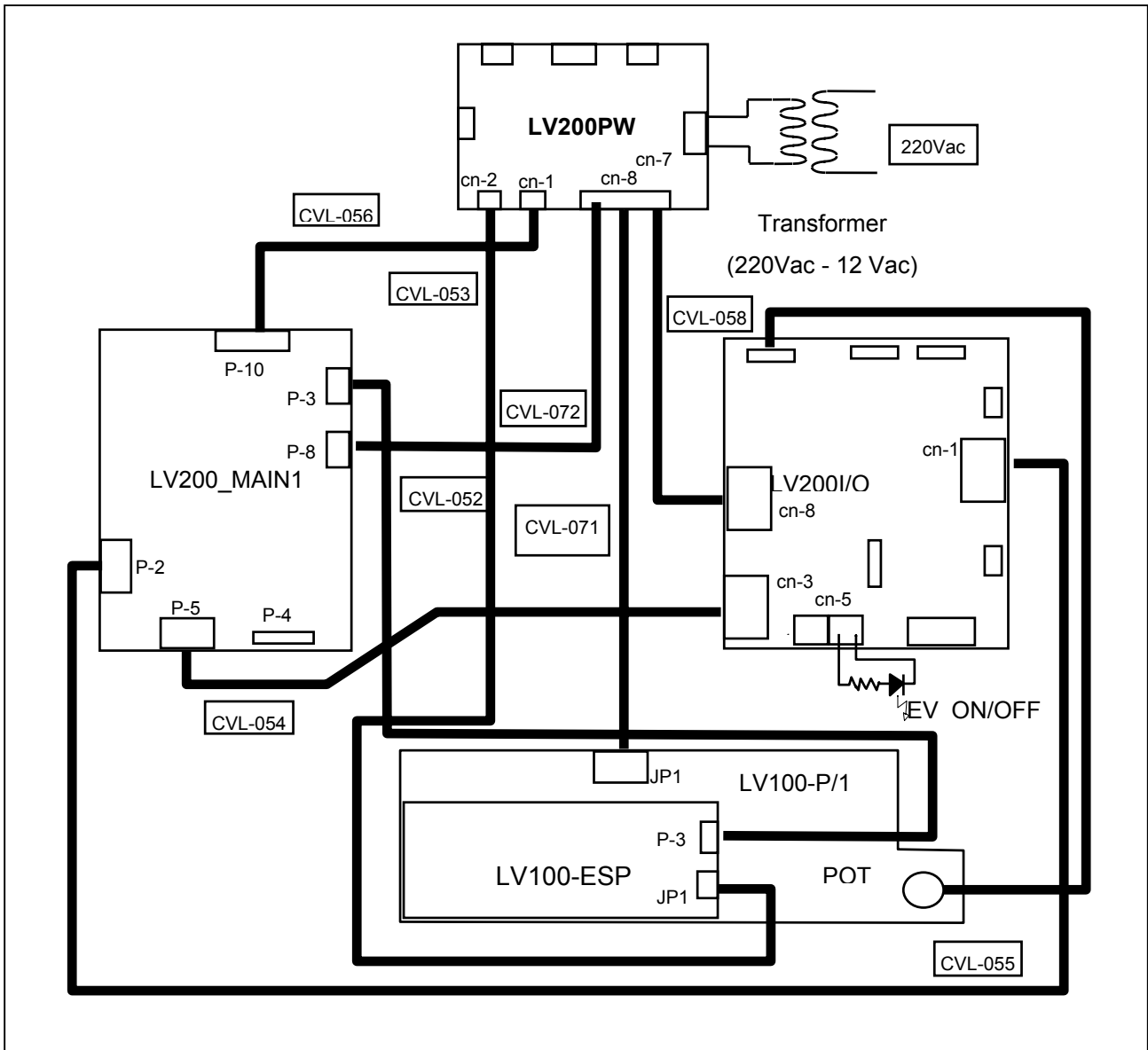
FR3.1. Flow regulator. It has the function to regulate the discharge of LPV2 expiratory valve inflating system; it works in combination with **FR3** and **FR3 MAX PAW**.

FS1 O₂ FLOW SENSOR, FS1 AIR FLOW SENSOR. Flow capacity transducers. They have the function to measure the air and O₂ flows delivered to the patient. Thanks to **R1.1, R1, R2.1 and R2** it is possible the flow measurement from 0.1 to 99 l/min with sensors from 0.1 to 15 l/min.

4 CALIBRATION AND TESTING

4.1 LV200-MAIN/1 CPU board

Connect the POWER, PANEL and LV200I/O boards (already tested) and the board to be tested by the appropriate cables kit; referring to the following connecting drawings:



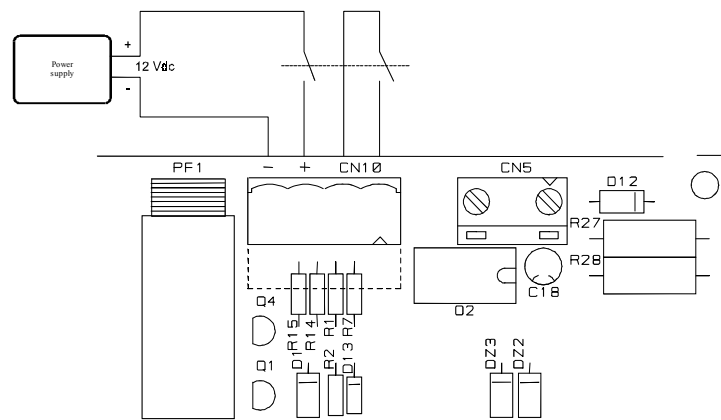
Connect the secondary of transformer to CN7 POWER connector; supply the primary of transformer.

To enter the testing program, press the ON/OFF switch keeping pressed the LOW AIRWAY PRESS. ◀ and HI AIRWAY PRESS ◀ keys until hearing a short sound, hence release the above indicated switches and press the ALARM RESET key within 5 seconds. Another short acoustic signal will occur, on the MINUTE VOLUME display message TESTING will scroll once, after that on the same display will appear alternatively the messages: I-O | ofG .

Testing Performance Procedure

Acting on the PANEL board, while the alternated scripts: I-O | ofG (on DS13/14/15) appear, perform the following checks (the referrals under brakes are relevant to the positions on the PANEL board):

- By the AUT. TIME CYCLED (SW7) button the ON/OFF electrovalve must light ON and OFF following the status of the LED (LD1) next to the (LED ON, LED OFF) button.
- By the AUT. PRESS CYCLED (SW2) button the BUZZER must light ON and OFF following the status of LED (LD2) next to the (LED ON, LED OFF) button.
- With the main power supply the green ON LINE LED (LD12) must be light on.
- With the external battery the yellow ON BATT LED (LD11) must be light on, simulate the external battery with power supply regulated at 12 Vdc connected as follows:



- Verify the connection of LOW BATT (LD10) alarm LED lowering the external power supply whom simulates the battery. At an electric power between 10.5 and 11.2Vdc the alarm must intervene.
- By pressing the ON/OFF switch (SW1) the yellow SPONT. BREATH DETECTOR LED (LD5) must light on.
- Short-circuiting the CN6 connector feet of the LV200I/O board (Air inlet pressure switch) the red LOW AIRWAY PRESS (APNEA).LED (LD7) must light off.
- Short-circuiting the CN7 connector feet of LV200I/O board (O2 inlet pressure switch) the red GAS SUPPLY.LED (LD9) must light off.

A/D channels testing.

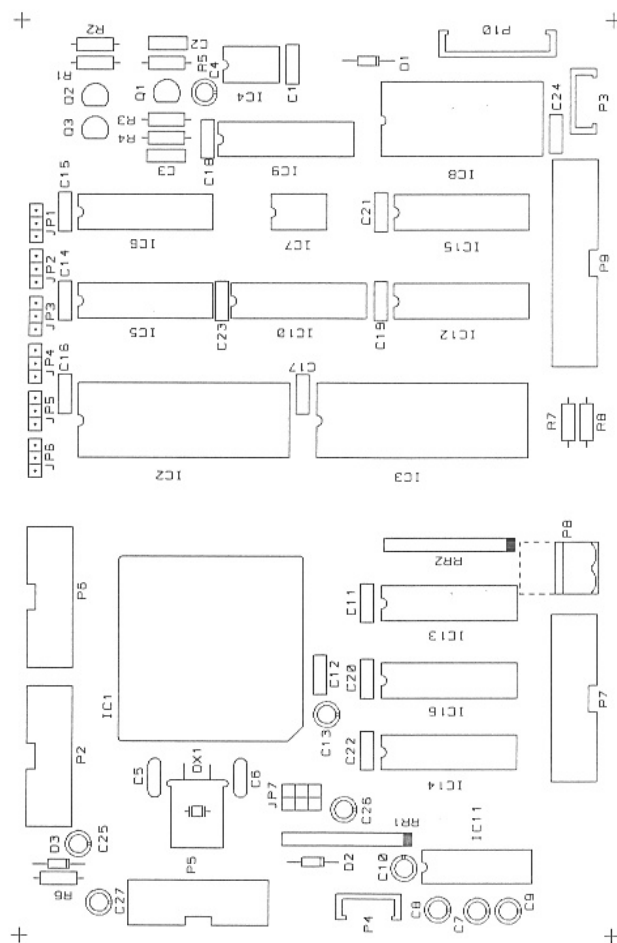
The testing phase of A/D channels starts by pressing the ALARM RESET (SW20) button. On O₂ CONC (DS9/10) and SIMV RATE (DS11/12) displays respectively appear messages: An and In , on RATE (DS3/4) display appears message: Ch , on % INSP (DS5/6) display appears the channel on which the monitoring is effected and on MINUTE VOLUME (DS13/14/15) display appears the analog/digital conversion value. With the % INSP ← (SW14) and → (SW17) switches the A/D channel can be adjusted from 0 to 5; perform the following checks:

- a) Ch 0 (pressure): vary the inlet pressure of MPX10 sensor on the LV200I/O board from 0 to 80 cm of H₂O and verify that the A/D value on the MINUTE VOLUME (DS13/14/15) display changes from 20 ± 1 to 100 ± 2.
- b) Ch 1 (oxymeter): apply to the CN12 connector an electric power variable from 0 to 75 mV between the pin 4 (+) and the pin 1 (GND); verify that the corresponding A/D value changes from 0 to 225 ± 2.
- c) Ch 2 (MINUTE VOLUME potentiometer): rotate the potentiometer (POT) of MINUTE VOLUME regulation and verify that the corresponding A/D value changes from 0 to 1023 (023 on display).
Ch 3 : not used.
- d) Ch 4 (AIR flowmeter): apply to the CN13 connector an electric power variable from 0 to 5 V between the 4 (+) pin and the 2 (GND) pin; verify that the corresponding A/D value changes from 0 to 1000 ± 2.
- e) Ch 5 (O₂ flowmeter): apply to the CN14 connector an electric power variable from 0 to 5 V between the pin 4 (+) and the pin 2 (GND); verify that the corresponding A/D value changes from 0 to 1000 ± 2.

After the test verify the machine switch-off by pressing ON/OFF (SW1) button.

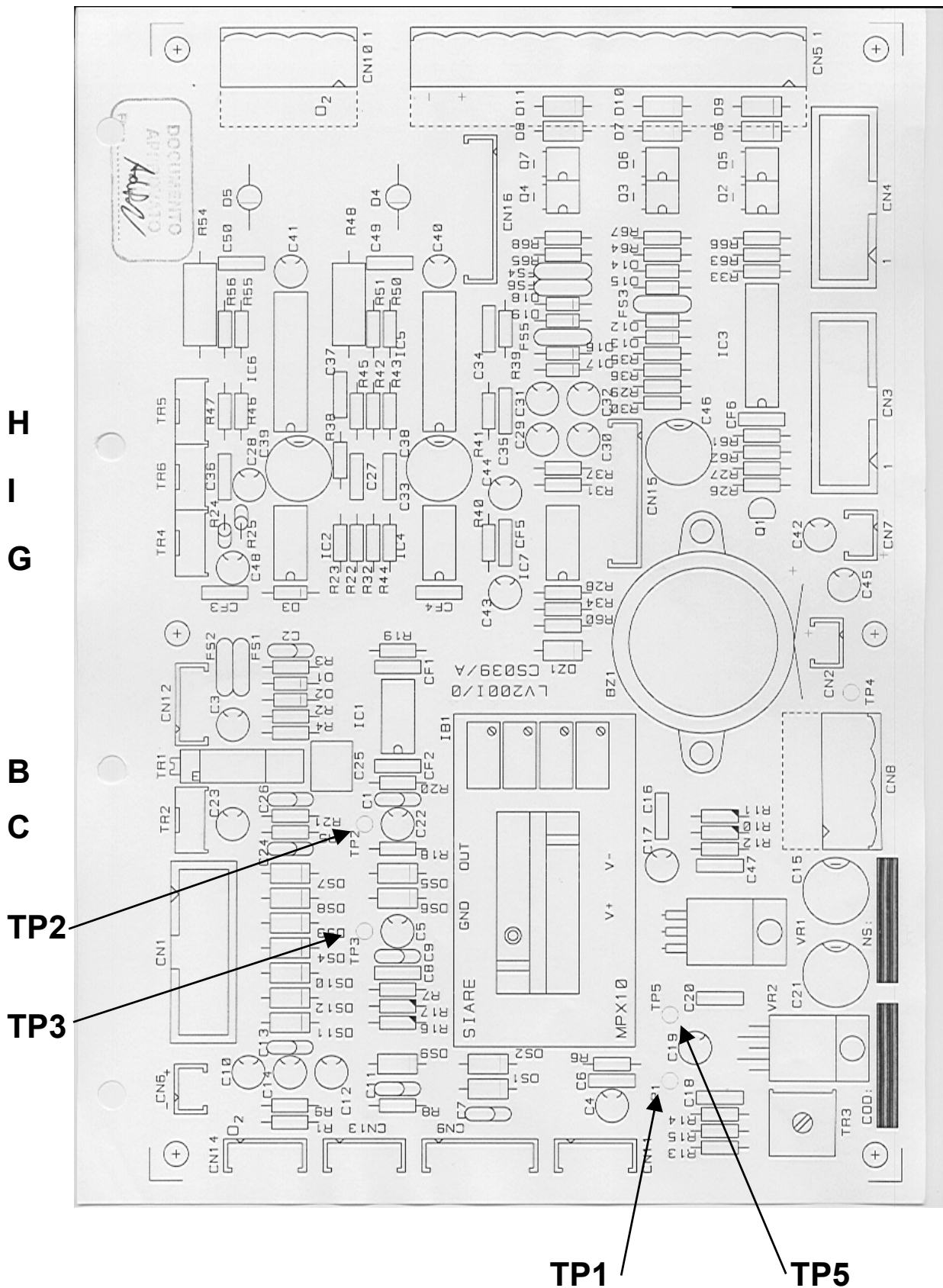
- 5) If the testing result is positive, put on the board a green label indicating the identification number, the date and tester technician signature.

Component lay out of LV200-MAIN/1 board

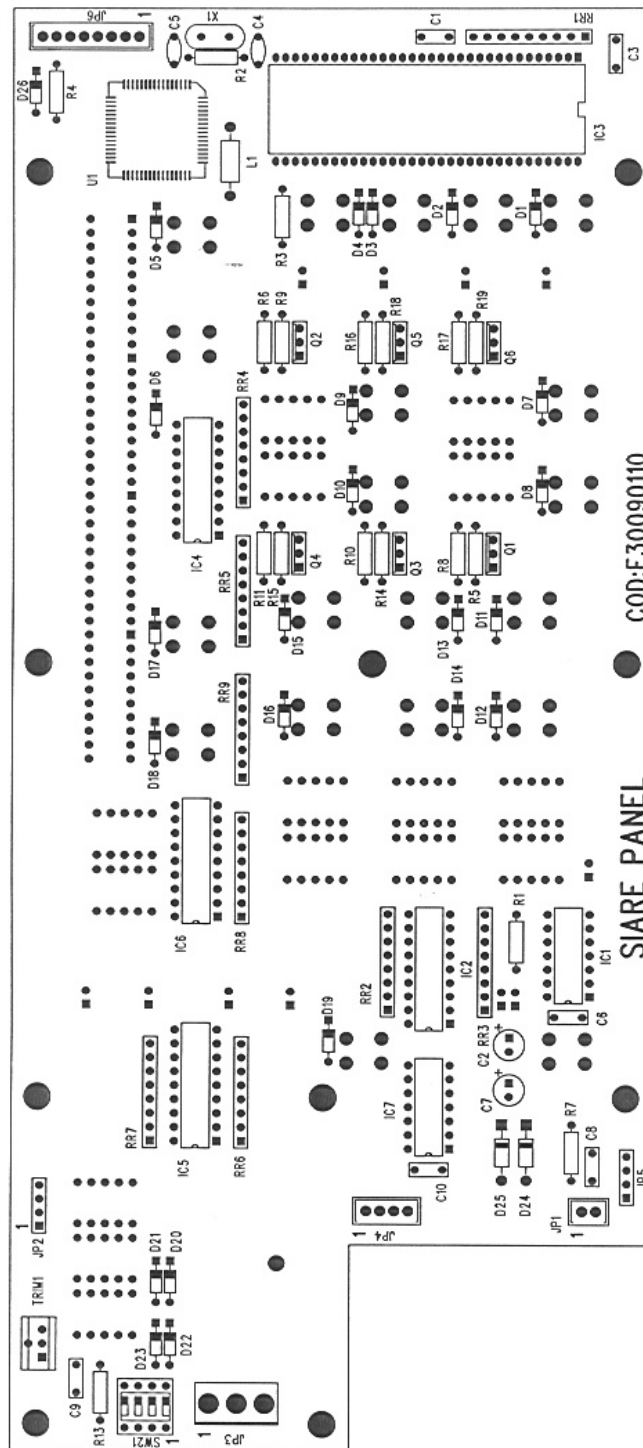


MTC	DESCRIZIONE:
ELETTRONICA	LV200/MAIN1
CODICE: 576888	DATA: 03-1997
L. SERIE: COMP. VISTA L. COMP.	SCALA 1:1
	FS. 8 DI 8

Component lay out of LV200 I/O board



Component lay out of PANEL BOARD (component side):



COD:E30090110

SIARE PANEL



Panel ut.pcb - Fri Nov 19 11:53:33 1999

4.2 LV200 I/O BOARD

Connect the **POWER**, **PANEL** and **LV200I/O** boards referring to the connecting drawings of **figure 4.1**.

Then verify that the secondary of transformer is connected to CN7 POWER connector; finally supply the main of transformer.

To enter the testing program, press the ON/OFF switch keeping pressed the LOW AIRWAY PRESS. ← and HI AIRWAY PRESS ← buttons until a short sounds will occur, hence release the above mentioned buttons and e press ALARM RESET button within 5 seconds. Another short signal will sound, on MINUTE VOLUME display message TESTIING will appear once, after that on the same display the alternated script: I-O | ofG will appear.

NOTE: from now and on all references to components and specific points of mounting plan have to be referred to LV200I/O integrated circuit.

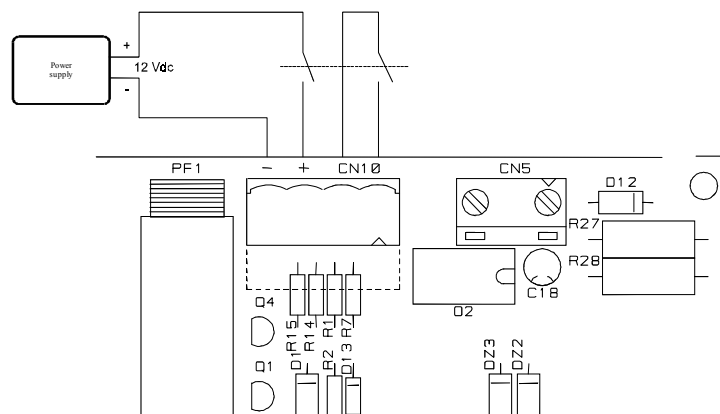
Regulations (take the mass reference of multimeter on **TP1 test point**):

- A) Regulate the +V_ANA electric power (**TP5** of mounting plan) at $+10\text{ V} \pm 0,05\text{ V}$ turning the TR3 Trimmer (point **A** of mounting plan).
- B) Regulate the offset of acquisition channel of oxymetry cell; short-circuit the pin 1 and pin 4 of AMP 4 leads CN12 connector; take at maximum gain by turning the TR1 multirevolution trimmer (point **B** of mounting plan) clockwise; regulate the electric power of **TP3** point of mounting plan at $0\text{ V} \pm 0,01\text{ V}$ by turning the TR2 trimmer (point **C** of mounting plan).
- C) Apply to CN12 connector an electric power of 75 mV between pin 4 (+) and pin 1 (GND); regulate the electric power of point **TP3** of **mounting** plan at $4,5\text{ V} \pm 0,05\text{ V}$ turning the TR1 multirevolution trimmer (point **B** of mounting plan).

Regulate the pressure acquisition channel (MPX10: mass reference of multimeter on GND):

- A) At atmospheric pressure, regulate the electric power AD0 (**TP2** of mounting plan) at $+1\text{V} \pm 10\text{ mV}$ by turning the TR1 multirevolution trimmer of offset on MPX10 hybrid circuit (point **D** of mounting plan).
- B) Apply a pressure of $40\text{ cm H}_2\text{O} \pm 1\text{ cm H}_2\text{O}$ to MPX10 sensor (point **E** of mounting plan); regulate the electric power AD0 (**TP2** of mounting plan) at $+3\text{V} \pm 50\text{ mV}$ turning the TR2 multirevolution trimmer of gain on MPX10 hybrid circuit (point **F** of mounting plan).

Regulation of battery alarm threshold: from panel, while the alternated scripts: I-O | ofG appears, connect to the under testing board the battery simulator as per the following drawing:



- LOW BATT alarm threshold regulation: activate the supply from external battery (with power supply adjusted at 10,9-11.0 V). hence turn the TR4 monorevolution trimmer (point **G** of mounting plan) anticlockwise, until the red LOW BATT LED will light on. Hence, lightly turn the trimmer clockwise and stop as soon as the LOW BATT. LED lights off. Verify that at decreasing of electric power of power supply the LED lights on between 10.8 and 10.9 V.

NOTE: the references under brakes of the following point are relevant to the positions on LV100-P/1 board.

Testing of digital part: acting on LV100-P/1 panel board, while the alternated scripts alternate: I-O | ofG appear (on DS13/14/15), perform the following checks (the references under brakes are relevant to the positions on the LV100-P/1 board):

- By the AUT. TIME CYCLED (SW7) key, the ON/OFF electrovalve must light-on and off following the status of the LED (LD1) next to LED ON/OFF switch.
- By the AUT. PRESS CYCLED (SW2) key the BUZZER must light-on and off following the status of LED (LD2) next to LED ON/ OFF switch.
- Short-circuiting the CN6 connector feet of LV200I/O board (AIR inlet pressure switch) the red LOW AIRWAY PRESS (APNEA LED (LD7) must light-off.
- Short-circuiting CN7 connector feet of LV200I/O board (O2 inlet pressure switch) the red GAS SUPPLY LED (LD9) must switch-off.

Verify the A/D channels: by pressing the ALARM RESET (SW20) key it is possible to verify the A/D acquisition channels. On *O₂ CONC display* (DS9/10) and *SIMV RATE display* (DS11/12) appear respectively the following scripts: An and In , on *RATE display* (DS3/4) appears message: Ch , on *% INSP display* (DS5/6) it's shown the channel on which the monitoring is performed and on *MINUTE VOLUME display* (DS13/14/15) it is shown the analog/digital conversion value. With the % INSP ← (SW14) and → (SW17) keys it is possible to adjust the A/D channel from 0 to 5; perform the following checks:

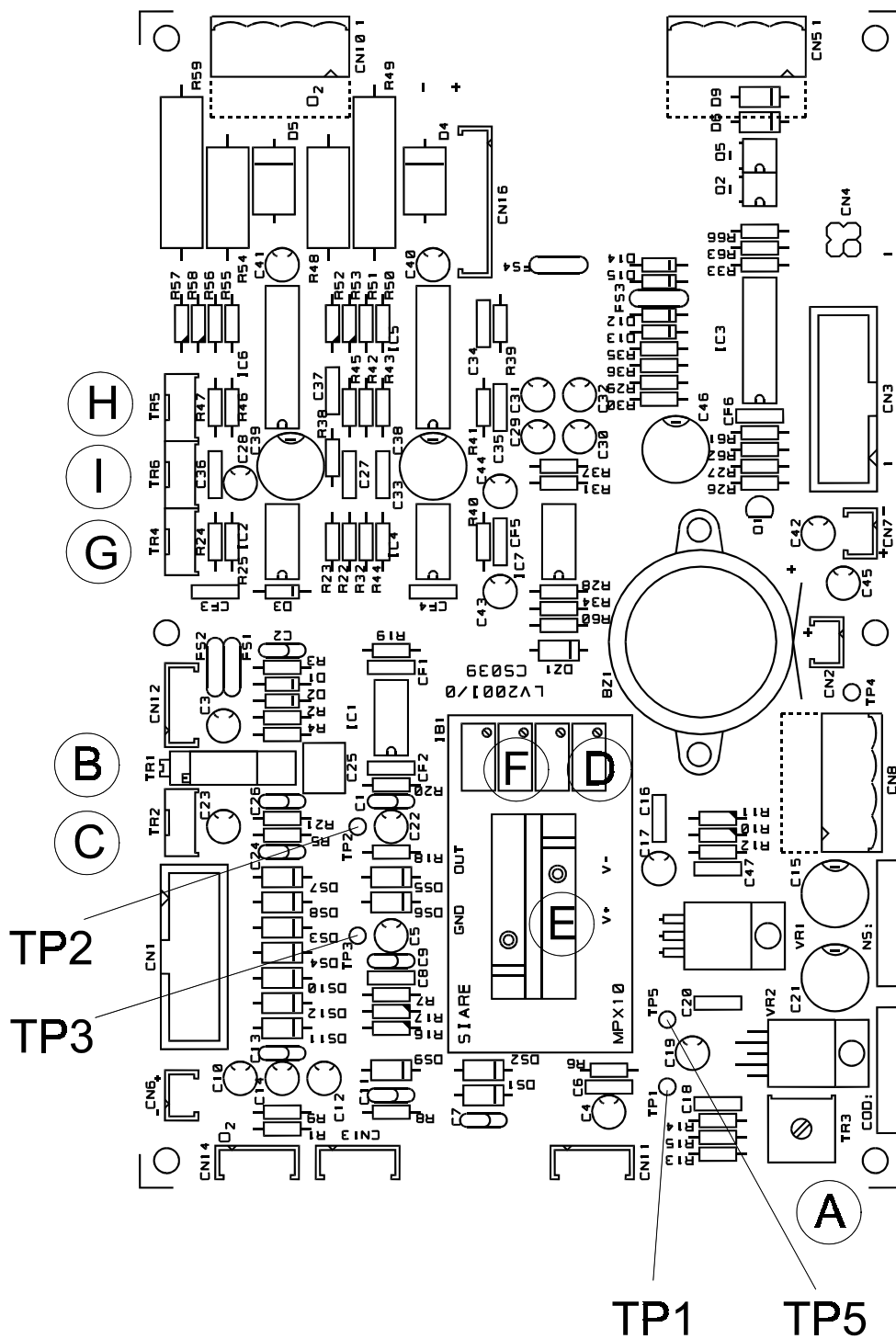
- a) Ch 0 (pressure): vary the inlet pressure of MPX10 sensor on the LV200I/O board from 0 to 80 cm of H₂O and verify that the A/D value on display *MINUTE VOLUME display* (DS13/14/15) changes from 20 ± 1 to 100 ± 2 .
- b) Ch 1 (oxymeter): apply to CN12 connector an electric supply adjustable from 0 to 75 mV between pin 4 (+) and pin 1 (GND); verify that the corresponding A/D value changes from 0 to 225 ± 2 .
- c) Ch 2 (MINUTE VOLUME potentiometer): turn the potentiometer (POT) of MINUTE VOLUME regulation and verify that the corresponding A/D value changes from 0 to 1023 (displayed as 023).
- d) Ch 3 : not used.
- e) Ch 4 (AIR flowmeter): apply to CN13 connector an electric power adjustable from 0 to 5 V between pin 4 (+) and pin 2 (GND); verify that the corresponding A/D value changes from 0 to 1000 ± 2 .
- f) Ch 5 (O₂ flowmeter): apply to CN14 connector an electric power adjustable from 0 to 5 V between pin 4 (+) and pin 2 (GND); verify that the corresponding A/D value changes from 0 to 1000 ± 2 .

E.V.P. calibration: by pressing the ALARM RESET keys it is possible to verify the control signals of proportional electrovalves (here below referred as e.v.p.). On MINUTE VOLUME displays appear message E.Pr, on O₂ CONC and RATE displays respectively appear messages O₂ and A_i, on *SIMV RATE* and *% INSP* displays the status of e.v.p. relevant to the gas indicate by the upper script (-- for closed e.v.p., On for open e.v.p.). Connect two proportional electro valves from 6V 1.2W to the CN10 connector (O₂ between the clamps 1 (+) and 2 (-), AIR between the clamps 3 (+) and 4 (-)).

- Connect the multimeter to the ends of O₂e.v.p.; press the SIMV RATE ➔ button (message On appears on *SIMV RATE display*); regulate the TR5 trimmer (point H of mounting plan) until reading an electric power of $6V \pm 0,1 V$.
- Press the SIMV RATE ⬅ key (message - appears on the *SIMV RATE display*); verify that the electric power at the ends of e.v.p. is of $1,5 V \pm 0,2 V$.
- Connect the multimeter to the ends of AIR e.v.p.; press the % INSP ➔ key (message On appears on *% INSP display*); regulate the TR6 trimmer (point I of mounting plan) until reading an electric power of $6 V \pm 0,1 V$.
- Press the % INSP ⬅ key (message - appears on the *% INSP display*); verify that the electric power at the ends of e.v.p. is of $1,5 V \pm 0,2 V$.

If the testing result is positive, apply on both boards a green label indicating the board identification number, the date and the tester technician signature.

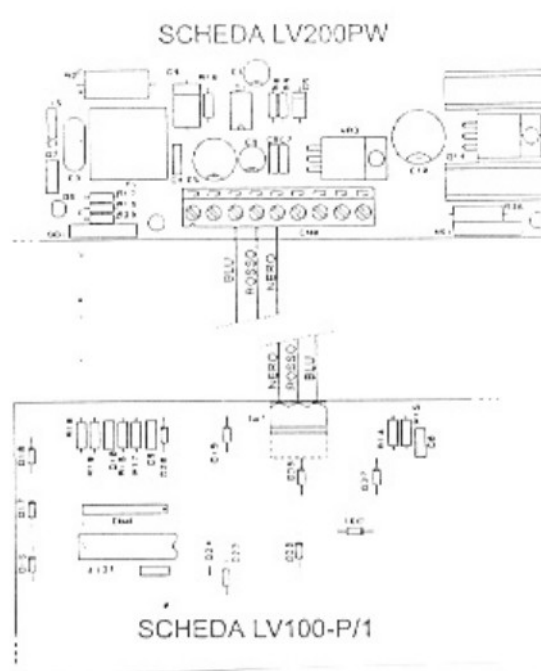
Component layout of LV200/O board:



MTC ELETTRONICA	DESCRIZIONE: BABYTRON		
	LV200[O](CS039/G30084100)		
	CODICE: ST0176	DATA: 12-1996	SCALA 1:1
	L. SERIE COMP. VISTA L. COMP. FG. 6 D13		

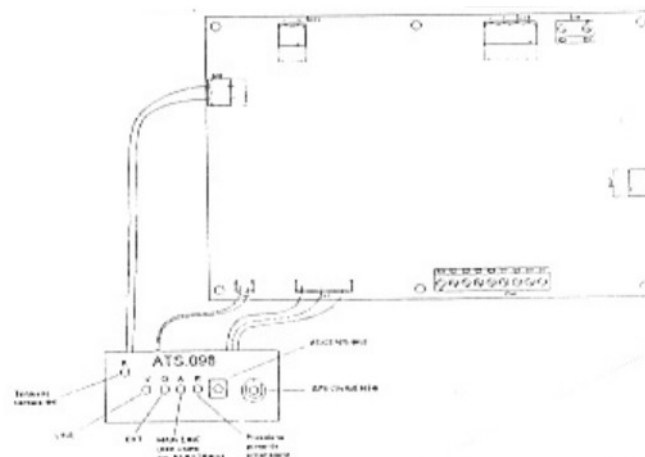
4.3 PANEL BOARD

1) Connect the power supply (POWER board) to JP1 PANEL connector by the dedicate cable (as indicated in the following drawing):



from F020_05

Connect the ATS.098 board to power supply (as indicated in the figure), verify that the switches of S1 are in OFF position, connect the secondary of transformer to CN7 POWER connector, supply the main of transformer and press the switch named “ON/OFF” on ATS.098 board for powering the device.

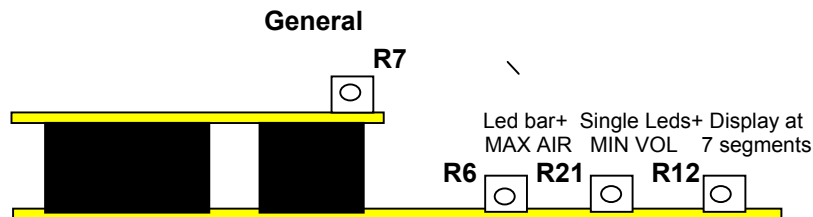


from F020_05

Verify that after some seconds, the scrolling script “ **PAnnELLO Lu200 rEL. 4.00** “ appears on the MINUTE VOLUME display.

Press at the same time the two LOW AIRWAY PRESS. ← and → switches; verify that all panel displays and leds light-on, hence regulate their light intensity by mean of the trimmers present on the boards (as indicated here below):

Light Iny Regulation



Press any switch to return to scrolling script.

2) Functional checks:

2.a) Pressing the ALARM RESET key it is possible to effect the LED BAR check.

The leds are lighted on one by one in sequence: check that all leds light-on and that only one is on at a time.

2.b) Pressing again the ALARM RESET key it is possible to verify the SINGLE LEDS

The leds are lighted-on one by one in sequence: check that al leds light-on and that only one is on at a time.

2.c) Pressing again the ALARM RESET keyit is possible to verify the KEYBOARD.

On MINUTE VOLUME display message “ **tAstiErA** “ scrolls, while on MAX/MEAN AIRWAY PRESS display the SCAN CODE OF PRESSED SWITCH APPEARS (0 for any switch). Verify the correspondence of the switches with the following table:

SCAN CODE	KEY	SWITCH
1	CPAP	SW4
2	SPONT.SIMV	SW3
3	AUT.PRESS.CYCLED	SW2
4	AUT.TIME CYCLED	SW7
5	SIMV RATE ←	SW6
6	SIMV RATE →	SW5
7	02 CONC ←	SW10
8	02 CONC →	SW9
9	LOW AIRWAY PRESS. ←	SW8

SCAN CODE	TASTO	SWITCH
10	- LOW AIRWAY PRESS.	SW13
11	- HI AIRWAY PRESS. ←	SW12
12	HI AIRWAY PRESS. →	SW11
13	RATE ←	SW16
14	RATE →	SW15
15	%INSP. ←	SW14
16	%INSP. →	SW17
17	TRIGGER SENSITIVITY ←	SW18
18	TRIGGER SENSITIVITY →	SW19
19	ALARM RESET	SW20

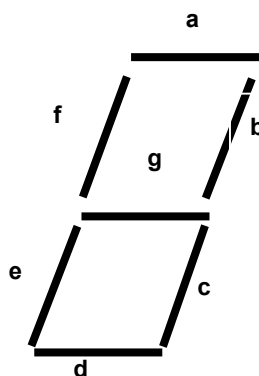
NOTE: the on/off switch has not a scan code because its contact is directly taken on the POWER integrated circuit.

In order to pass to the next phase it is necessary to press the two ALARM RESET and CPAP switches at the same time.

2.d) In this last phase the correct start-up of all 7 segments displays leds must be controlled.

In all displays the segments light on in sequence as follows: **a-b-c-d-e-f-g-dp** (the latter one if connected).

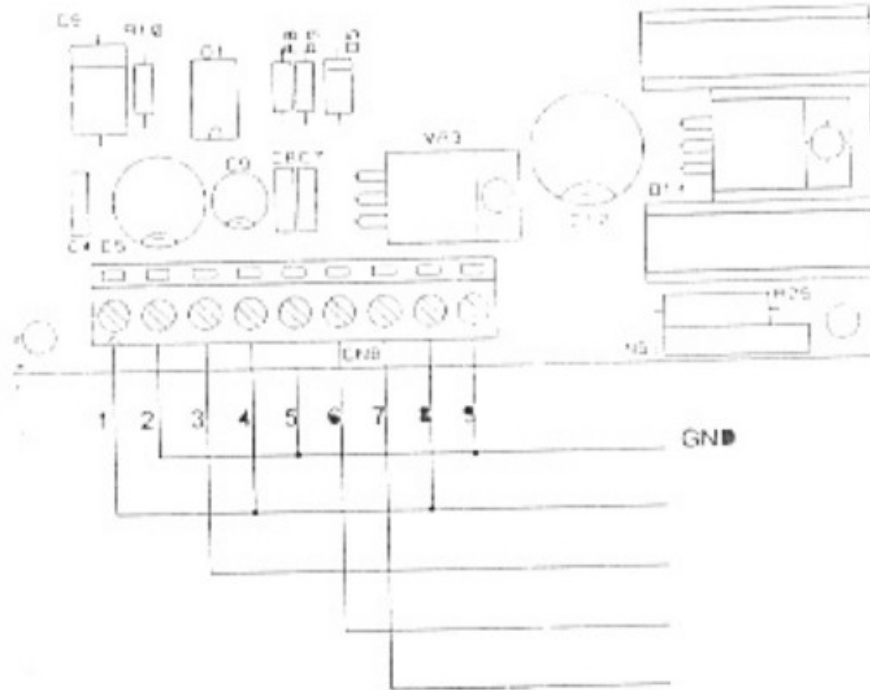
The leds are lighted-on one by one in sequence: verify that all leds light-on and that only one is on at a time



In all groups the more significative number is to be considered first; the switch-on order of displays is the following: RATE-%INSP-TRIGGER SENSITIVITY-02 CONC.-SIMV RATE-MAX/MEAN AIRWAY PRESSURE-MINUTE VOLUME. Only the last two groups (namely MAX/MEAN AIRWAY PRESSURE and MINUTE VOLUME) have the connected **dp**.

After scanning the scrolling script returns: **“PAnnEL Lu200 rEL. 4.00”**.

- 2) Press the switch named “ON/OFF” on ATS.098 equipment; verify the commutation of K3 relay (point **B** of mounting plan), then verify the presence of the following electric power on CN8 (take the mass reference on VR3 case):



- 2.a) $5.0\text{ V} \pm 0.25\text{ V}$ on clamps 1,4,8;
- 2.b) $8\text{V} \pm 0.2\text{ V}$ ON CLAMP 3;
- 2.c) $12.75\text{ V} \pm 0.75\text{ V}$ on clamp 6;
- 2.d) $-21.5\text{ V} \pm 0.7\text{ V}$ on clamp 7.

- 3) Functional verifications of ATS.098 equipment:

- 3.a) Verify that the red LED named “Fan Electric Power OK” is on;
- 3.b) Verify that the green LED named “LINE” is on, then disconnect the main of transformer and verify that the above mentioned LED lights-off;
- 3.c) Activate the two ways switch on external battery and verify that the yellow LED named “EXT” is on; also verify the K1 relay (point **C** of mounting plan) and the K2 relay (point **A** of mounting plan) commutation;
- 3.d) Verify that the red LED named “Switch-on/off pressure” lights-on any time the switch is pressed;
- 3.e) Keep pressed the switch named “SWITCH-OFF” and verify that the commutation of K3 relay (point **B** of mounting plan); wait until all ATS.098 equipment LEDS are off.

4.5 PNEUMATIC CIRCUIT

Testing equipment:

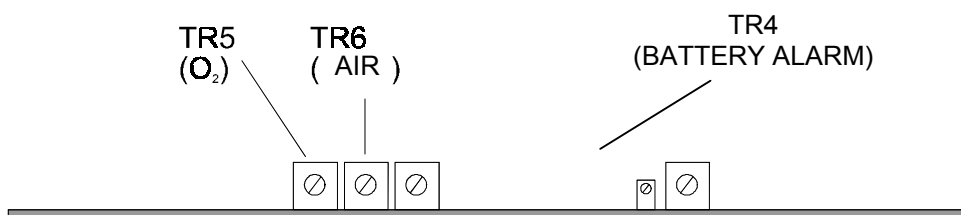
- Compressed Air Circuit
- RT 200 Tester for flow measurement
- Multimeter
- 0-6 bar Manometer
- 0-100 cm H₂O Manometer

NOTE: this calibration phase must be effected after that the pneumatic part of ventilators connected to its electric part.

- 1) Preparation:
 - 1.a) Connect compressed air to gas inlets; connect the RT200 flow tester to the INSP outlet of patient circuit.
 - 1.b) Enter into testing program, by pressing the on/off switch and keeping pressed the LOW AIRWAY PRESS. ← and HI AIRWAY PRESS ← keys until a short sound occurs, then release the above indicated keys and press within 5 seconds the ALARM RESET key.

Another short acoustic signal occurs, on *MINUTE VOLUME* display message TESTING will scroll once, after that on the same display the alternated scripts: I-O | ofG . will appear. Press twice again the ALARM RESET key; on *MINUTE VOLUME* display message E.Pr. appears , on *O₂ CONC* and *RATE* displays the respective scripts O₂ and Ai appears, on *SIMV RATE* and *% INSP* displays is indicated the status of the proportional electrovalve relevant to the gas indicated by the above message (-- for closed electrovalve, On for open electrovalve); such a status is selectable by ← and → keys relevant to *SIMV RATE* and *% INSP* displays.

SCHEDA LV200I/O (CS039)



- 2) Max EV-O₂ electric power: Position the multimeter on the oxygen proportional electrovalve clamp; press the SIMV RATE → key to open the electrovalve, then regulate the TR5 trimmer of the LV200I/O board so that to read a 6 V ± 0,1 V electric power. Block the TR5 trimmer with the lacquer.
- 3) Max EV-O₂ flow : Regulate the pressure before electrovalve with PR1 reducer so that to read on RT200 flow tester a flow of 100 l/min ± 0,1 l/min. Open and close twice the gas supply tap for delivery to ventilator for stabilizing the reducer.
- 4) Max EV-Air electric power : Close the electrovalve, by pressing the SIMV RATE ← key ; position the multimeter on the air proportional electrovalve clamp; press the % INSP → key to open the air electrovalve, hence regulate the TR6 trimmer of LV200I/O board, so that to read a 6 V ± 0,1 V electric power. Block the TR6 trimmer with lacquer.

- 5) Max EV-Air flow : Regulate the pressure before electrovalve with PR2 reducer so that to read on RT200 flow tester a flow of 100 l/min \pm 0,1 l/min.
- 6) Regulation of gas supply alarm pressure switches : Close both proportional valves. Act on external gas reducer for supply to ventilator to have approx. 0.7-0.8 bar. Regulate the air pressure switches (see enclosed pneumatic drawing) and oxygen one in such a way that under 0.5 bar are open, while over 0.9 bar they are closed (short circuit). Open and close twice the gas supply tap for delivery to ventilator for stabilizing the reducer.
- 7) Regulation of PEEP/CPAP main pressure: Connect the 0-6 bar manometer to the reducer outlet. Act on reducer to have at its outlet 0.8 bar measured in still air. Open and closed twice the gas supply tap for delivery to ventilator for stabilizing the reducer.
- 8) Regulation of PEEP-CPAP pressure : Switch-off the ventilator and switch it on activating the CPAP modality. Turn the PEEP knob of front panel to the max. PEEP value. Connect the low pressure manometer (0-100 cmH₂O) to the PAW outlet of patient circuit connected to a breathing bag. Act on a flow regulator to have 20 cmH₂O on the manometer.
- 9) Regulation of expiration mushroom maximum pressure: Put the ventilator in automatic operation modality with 15 bpm RATE. Close the PEEP-CPAP tap of front panel. Act on flow regulator to reach on manometer a max. pressure of 75 cmH₂O.
- 10) Gain Verification: Put the ventilator in SPONT.SIMV modality, connect the compressed air to the PAW inlet and act on external gas supply regulator for delivery to ventilator to have a pressure of 50cmH₂O and verify that the script 50 appears on the MAX/MEAN AIRWAY PRESS. display. Otherwise act on TR2 trimmer (GAIN) of MPX10 pressure transducer board.
- 11) Verify battery alarm at 10.5Vdc \pm 0.2: disconnect the ventilator from main power supply and from internal battery. Connect the 12 Vdc stabilized power supply and the tester in parallel to the battery flying cables. Take slowly the electric power from 12Vdc to 10.3Vdc (read on tester) and verify at which electric power the battery alarm intervenes. Eventually, act on TR4 trimmer of LV200I/O board.
- 12) **Auto calibration of proportional electro valves:** to enter in the auto calibration procedure it is necessary to switch-on the machine keeping pressed the \leftarrow LOW AIRWAY PRESS and \leftarrow HI AIRWAY PRESS key at the same time; after a beep emission, release the keys and press the SIMV key within 5 seconds. It appears the AutoCAL scrolling script; press the \leftarrow SIMVR key within 10 seconds to enter in the real procedure. The first phase is relevant of the acquisition of remarkable points of flow sensors feature; it is necessary to connect the flow tester (RT200) and manually search the required flows.

Displaying:

On RATE display is shown the operating gas (O₂ or Air); on MAX AIRWAY PRESSURE and MINUTE VOLUME displays is shown one value proportional to the proportional valve opening (displayed value / 2500 = duty cycle of PWM of e.v.p. control); on SIMV RATE and TRIGGER SENSITIVITY displays is shown the result of A/D conversion of ventilator internal flow transducer; on % INSP display is shown the flow value to search in the following way:

15 -d \rightarrow 15 l/min at direct flow
14 -r \rightarrow 14 l/min at distributed flow
1 00 \rightarrow 100 l/min at distributed flow

Keys managment:

- HI AIRWAY PRESS \rightarrow e.v.p. opening (step = 1)
- \leftarrow HI AIRWAY PRESS e.v.p. closing (step = 1)
- HI AIRWAY PRESS \rightarrow and LOW AIRWAY PRESS \rightarrow e.v.p. opening (step = 10)
- \leftarrow HI AIRWAY PRESS and LOW AIRWAY PRESS \rightarrow e.v.p. closing (step = 10)
- HI AIRWAY PRESS \rightarrow and \leftarrow LOW AIRWAY PRESS min. duty (totally closed)
- \leftarrow HI AIRWAY PRESS and \leftarrow LOW AIRWAY PRESS max. duty (totally open)
- ALARM RESET data confirmation (e²prom script)

At each data confirmation a beep sounds and the new flow value to be searched is displayed; after the last confirmed value a flag in e2prom is resetted (= valid tables) and the automatic procedure starts.

During such procedure the same previously described data are displayed; only if the calibration is correctly carried out, previously resetted flag is restored, otherwise the machine cannot work and at any start-up an E16 error message is generated.

NOTE: the performance of the whole calibration procedure of proportional electrovalves takes approx. 3 hour and **it is not interruptable**; without its correct completion the ventilator signals at any start-up the Er16 error message and it does not allow the normal operation. Switch-off the ventilator

- 13) The duration Test: connect the ventilator to pneumatic power supply and to a patient circuit with a small simulation bag. Switch-on the ventilator and after the autotest phase, take it to the automatic operation with the following parameters:

- RATE = 45 bpm
- MINUTE VOLUME = 1,7 l/min
- O2 CONC: = 21%
- I:E RATIO = 33%

Put the max. and min. pressure limits at 5 - 7 cmH₂O over and under the pressure peak. Leave ventilator in continuous operation for at least 24 h. At finishing of this test verify that any alarm condition is activated. After that switch-off the ventilator.

NOTE: Position the bag/simulator so that it does not move during all test phase. Every movement of bag/simulator will cause a peak pressure variation, leading to the alarm condition.

- 14) Zeroing of working hours : press the on/off switch and keeping pressed the LOW AIRWAY PRESS. ← and HI AIRWAY PRESS ← keys until a short sound, so release the above mentioned keys and press the CPAP button within 5 seconds . The “partial” worked hours and minutes are scrolled on the (namely counted from the last zeroing) *MINUTE VOLUME display* in format: h. xxx Min. xx . In this procedure the following keys are active:

HI AIRWAY PRESS →	Displays the “historical” sum of the worked hours in the following format: tot. h. xxx.xxx Min. xx . Such a sum considers also the registered “partially” worked hours.
HI AIRWAY PRESS ←	Displays the “partially” worked hours in the previously described format.
AUT. TIME CYCLED + RATE → (simultaneously pushed)	Zeroing of “partially” worked hours after having added them to the “historical” hours.
CPAP + TRIGGER SENSITIVITY → (simultaneously pushed)	Zeroing of “historical” sum of worked hours.
ALARM RESET	Terminates the service procedure and makes the autotest start.

Verify that the worked hours are more than 24 and zeros the “partially” worked hours (AUT. TIME CYCLED + RATE → buttons) and totals (CPAP. TRIGGER SENSITIVITY → buttons).

4.6 FINAL TESTING

Testing equipment:

- **couple 220Vac Power supply cable**
- **ATS.033 patient simulator**
- **RT 200**
- **paediatric patient circuit of 120 cm**

1) Effect the following connections:

- connect the electric power cable to ventilator and to main power supply;
- connect to the couple compressed air and oxygen at 3,5 bar, connect the couple exit cables respectively to the AIR and O₂ lung ventilator inlets;
- connect the paediatric patient circuit of 120 cm to ventilator and to ATS.033 patient simulator.

2) Verify the marks presence and check that the following labels are present:

2a) Identification label with data relevant to power supply predisposed for the “equipment”;

2b) label WARNING DO NOT USE IN PRESENCE OF INFLAMMABLE ANAESTHETIC GAS, in Italian and in English.



3) Verify fan wheel alarm.

Effect the following checks:

- 3a) with moving fan wheel the alarm must not occur;
- 3b) with disconnected fan wheel the alarm must occur;
- 3c) with mechanically blocked blades the alarm must occur.

4) Autotest 1 and Autotest 2

Switch-on the ventilator. Immediately after the start-up the machine AUTO-TEST 1 begins.

Verify that the autotest is positive, namely that no error script appears (Exx or Axx) in the MINUTE VOLUME display on the front panel.

Check that at the end of calibration the machine working hours number is displayed on the Minute Volume display.

At the end of autotest the machine must go automatically in STANDBY (all operative modes leds are off).

Switch-off and on the ventilator keeping pressed the CPAP button (operative mode), so that immediately the machine AUTO-TEST 2 starts.

Verify that the autotest is positive, namely that no error script appears (Exx or Axx) on MINUTE VOLUME display on the front panel.

Check that at the end of calibration the machine working hours are displayed on the Minute Volume display.

At the end of autotest the machine must go automatically in STANDBY (all the operative modes leds are off).

5) Verify the IPPV operative mode

Select the IPPV operative mode by pressing the corresponding button on the front panel.

5a) Set the following parameters:

- Rate = 50 B/min,
- %insp = 50
- Minute volume = 1 L

Disconnect the Y connector of patient circuit from simulator.

Completely close the Y connector and verify that the led bar of airway pressure arrives between 40 cm H₂O and 60 cm H₂O;

6) Verify the PSV operative mode

Select the PSV operative modes by pressing the corresponding button on the front panel.

6a) Set the following parameters:

- Rate = 30 B/min
- Flow = 1 L/min
- High airway pressure = 40 cmH₂O
- PSV TIME = 0
- TRIGGER = 0

Completely close the Y connector for the patient circuit and verify that max. pressure value shown on MAX/MEAN AIRWAY PRESS display is of 40 cmH₂O \pm 5 cmH₂O.

6b) Set the following parameters:

- Rate = 30 B/min
- Flow = 1 L/min
- High airway pressure = 30 cmH₂O
- PSV TIME = 0
- TRIGGER = 0

Completely close the Y connector of patient circuit and verify that the max. pressure value shown on the MAX/MEAN AIRWAY PRESS. display is of 30 cmH₂O \pm 4 cmH₂O.

7) Verify SPONT SIMV operative mode.

Connect the patient circuit to patient simulator.

7a) Set as follows:

- SPONT SIMV operative mode
- SIMV rate = 10
- Rate = 15; MINUTE VOLUME = 6
- TRIGGER = -3

7b) Wait for the generation of the first breathing act. Verify that, creating repeated depressions in the patient simulator for approx. 6-8 seconds and pulling-out the bellow towards the bottom, a forced act will occur.

7c) Check that the max. settable value of SIMV rate is the value of Rate - 1.

7d) Verify that the number of setted acts are effectively the real one.

8) Verify CPAP operative mode

8a) Connect the patient circuit to the P+inlet (Low Pressure Range) of RT 200 setted in prog. 12;

- Rotate the PEEP knob on the front panel on max
- Set the Flow at 30 L/min
- Verify that on RT 200 is shown 20 cm H₂O and that the ventilator max/min airway pressure display indicates 20 cm H₂O \pm 1 cm H₂O

8b) Effect the same check setting different PEEP values: 5, 10, 15 cm H₂O.

8c) Verify the absence of noises due to the expiratory valve.

9) Verify frequencies

Set the STANDBY operative mode (namely, all the operative modes led which are off).

Connect the patient circuit at the RT 200 High flow range inlet, setted in program 45.

9a) Check that all frequencies from 5 to 70 bpm are shown on ventilator Rate display and on SIMV RATE display the frequencies from 1 to how shown on display Rate -1.

9b) Setting:

- IPPV Operative mode
- MINUTE VOLUME = 9L/min
- %insp = 33 %

Verify that the following setted frequencies (Rate) are within the corresponding acceptance limits read on RT200.

Setted Ventilator Rate	Lower acceptance limit (read values on RT200)	Upper acceptance limit (read values on RT200)
10	9	11
15	13.5	16.5
40	36	44
70	63	77

9c) Setting:

- SPONT SIMV operative mode
- Flow=9 L/min
- %insp = 33 %

Verify that the following setted frequencies (Rate) are within the corresponding acceptance limits read on RT200.

Ventilator setted Rate	Lower acceptance limit (read values on RT200)	Upper acceptance limit (read values on RT200)
5	4.5	5.5
10	9	11
20	18	22

10) Verify the inspiration/expiration ratio (%INSP)

Connect the patient circuit to high flow range inlet of RT200 setted with the 48 program.

Set the IPPV operative mode.

Set the Rate = 6.

Set the %insp value of the table and effect the corresponding checks.

Setted Ventilator %insp	Lower acceptance limit (read values on RT200)	Upper acceptance limit (read values on RT200)
25	1:2.7	1:3.3
33	1:1.8	2:2.2
50	1:0.9	1:1.1

11) Verify trigger

Connect the ventilator patient circuit to the patient simulator.

Check the trigger in negative effort; setting:

- IPPV Operative mode
- Rate = 5 bpm
- Trigger = -3 cmH₂O
- MINUTE VOLUME = 9

Create a depression inside patient simulator of approx. -3 cmH₂O, read on patient simulator manometer, by pulling-off the bellow towards the bottom.

Verify that the ventilator generates a breathing act.

Repeat the test by setting the Trigger at -6 cmH₂O and creating a depression of approx. -6 cmH₂O.

11b) Check the trigger in positive effort; setting:

- IPPV operative mode
- Rate = 5 bpm
- Act on the PEEP knob so to display 5 cm H₂O on the Airway Pressure led bar at the end of expiratory phase
- Trigger = 5 cmH₂O

Verify that at the end of expiration a breathing act starts immediately and automatically (it is not necessary to wait for the setted 12 seconds with Rate = 5 bpm).



12) Verify the oxygen sensor

Connect the O₂ to ventilator.

Take the machine in STANDBY (all operative modes leds are off).

Set the following O₂ conc. values and verify that the value read on ventilator O₂ conc. display, after that the display stops flashing, is within the corresponding acceptance limits. Otherwise, verify that the ventilator emits an acoustic alarm and the O₂ conc. display is flashing.

Setted Ventilator O ₂ conc.	O ₂ conc. Lower acceptance limit	O ₂ conc Upper acceptance limit
2	20	22
40	36	44
60	54	66
99	90	99

13) Verify the power failure (power failure alarm)

Set the IPPV+ASS. operative mode.

Disconnect the electric main power supply.

Verify that:

- the ON LINE led switches-off and the ON-BAT led switches-on flashing
- an acoustic alarm occurs
- the alarm is resettable by pressing the alarm reset button
- the ventilator keep on working
- the Rate, Minute volume display and airways pressure led bar are always on
- every 10 seconds are displayed also all other setted parameters.



14) Verify the bronchomanometer

Connect the patient circuit by a T connector to the patient simulator and to the P+ inlet of RT200 setted with program 12 and with PEAK option.

Set the following parameters:

- operative modality = IPPV
- Flow = 10 L/min (to check the PEEP at 20) – 5 L/min (to check the PEEP at 10);
- Rate = 20; -%INSP = 33.

Act on PEEP knob so to set on Max/Mean airway pressure display the following pressures and verify that the displayed values on RT200 are within the corresponding acceptance limits.

Setted ventilator PEEP	Lower acceptance limit (read on RT200)	Upper acceptance limit (read on RT200)
20	18	22
10	9	11



15) Verify leakage absence

15a) Tightness test from valves group to patient (Low pressure circuit leakage)

Connect the patient circuit to patient simulator.

Set the following parameters:

- Operative modality = SPONT SIMV; - SIMV RATE = 1;

Act on PEEP knob so to set on airway pressure bar led the pressure of 20 cm H₂O.

Verify that on the airway pressure bar led and on patient simulator manometer is displayed the pressure of 20 cmH₂O \pm 2 cmH₂O for all the setted time (1 minute).

15b) Tightens Test of circuit (Leakage on main circuit)

Switch-off the ventilator.

Close upstream the manometer on the couple gas supply.

Verify that the pressure on manometer does not decrease under 3 bar in 30 sec.



16) Verify the low pressure alarm

Switch-on the ventilator.

Set the pressure value for low pressure alarm at 10 cmH₂O (LOW AIRWAY PRESSURE buttons).

- operative mode: IPPV;

Regulate the Minute Volume so that the pressure displayed on simulator manometer and on Max/Mean airway pressure display of ventilators of 10 cmH₂O.

Reduce the Minute Volume so that the pressure decreases at 9 cmH₂O.

Verify that within 30 sec an alarm sounds and that the Low Air Pressure led on the front panel lights on.

Repeat the test with alarm setted at 20 cmH₂O (in this case reduce the Minute Volume so to display 18 cmH₂O).



17) Verify the apnea alarm

Set the ventilator in IPPV+ASS. modality.

Connect the patient circuit to simulator.

Disconnect the patient circuit from simulator.

Verify that within 30 sec an alarm occur and the Low Airway Pressure led lights-on.



18) Verify the high pressure alarm

Set:

- Operative Modality: IPPV.
- Minute Volume= 1L.
- Rate = 10 bpm.
- % Insp = 50.

Set the high pressure alarm (High Airway Press. Limit) at 75 cmH₂O.

Close the Y connector of patient circuit and verify that an acoustic and visual alarm occur (High Airway Pressure led) and that the max. pressure displayed on led bar does not arrive at 80 cmH₂O (max mechanical limit).

Set the high pressure alarm (High Airway Press. Limit) a 40 cmH₂O.

Close the Y connector of patient circuit and verify that an acoustic and visual alarm occurs (High Airway Pressure led) and that the max. pressure displayed on led bar is not higher than 45 cmH₂O (max. mechanical limit).

19) Verify the supply gas alarm

Set:

- IPPV operative mode.
- %insp. = 50.

Connect the patient circuit to simulator.

Close AIR supply on the couple.

Verify that an alarm sounds, that the Gas Supply led lights-on and that the A04 script is flashing on Minute Volume display.

Restore the AIR supply.

Close the O₂ supply on the couple.

Verify that an alarm sounds, that the Gas Supply led lights-on and that the A03 script is flashing on Minute Volume display.

Restore the O₂ supply.

20) PEEP control

Set:

- IPPV operative mode.

Connect the patient circuit to simulator.

Rotate the PEEP regulator, until 10 cmH₂O is shown on Max/Mean Airway Pressure display.

Verify that the pressure on simulator manometer is of 10 cmH₂O \pm 1 cmH₂O.

Rotate the PEEP regulator to the max. value and verify that on the Max/Mean Airway Pressure display is shown the 20 cmH₂O value and that the pressure on simulator manometer is of 20 cmH₂O \pm 2 cmH₂O.

21) Verify the ventilator functionality

Set:

- %INSP = 33%.

Select the IPPV+ASS operative mode by pressing the corresponding button on the front panel.

Connect the patient circuit to the Low flow range inlet of RESPICAL which is setted in "VOLUME" modality and option "La".

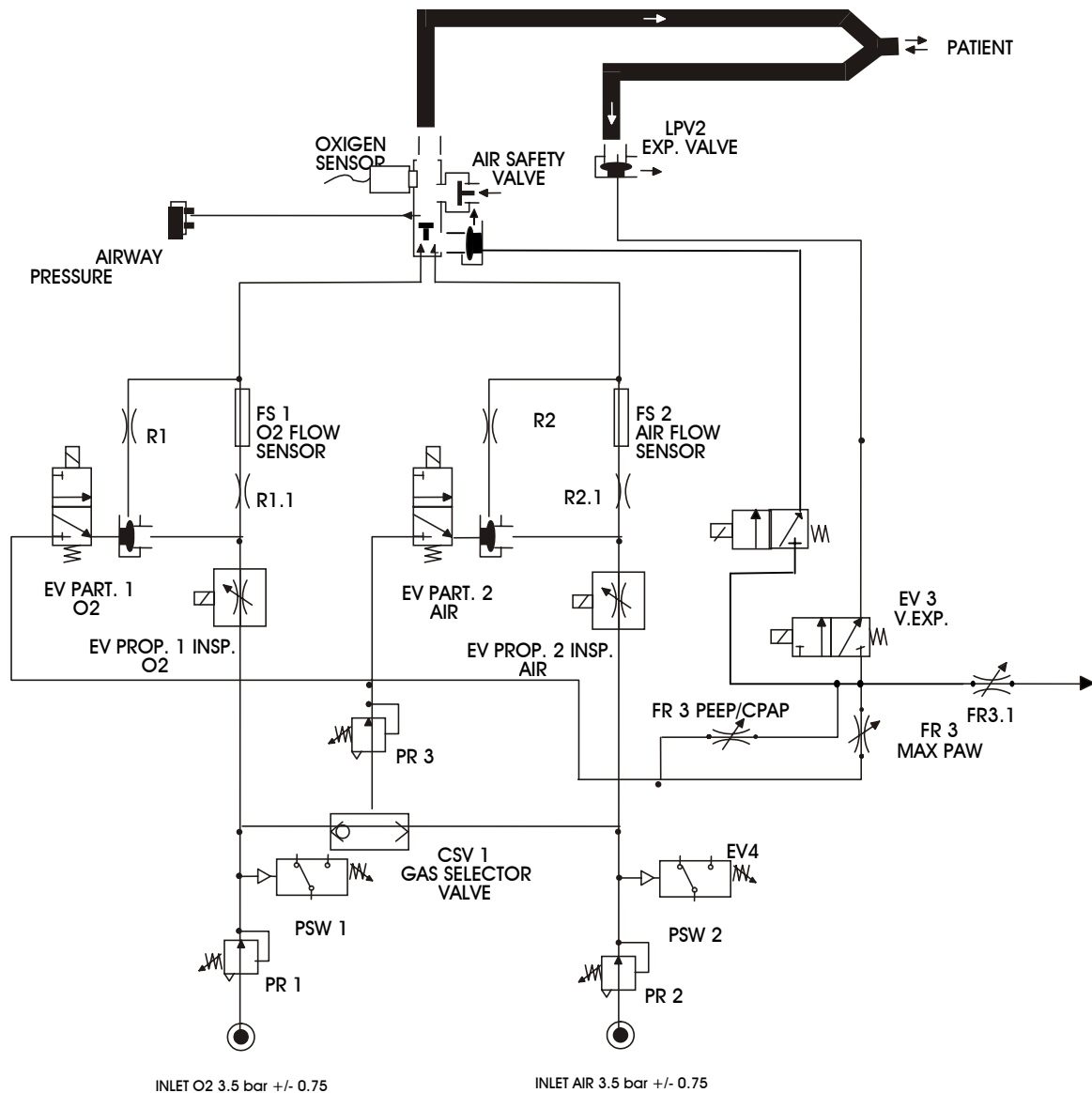
Set the following MINUTE VOLUME values and for each of them the corresponding RATE value as indicated in the table; verify that the TIDAL VOLUME values displayed on RESPICAL are within the corresponding acceptance limits (see table).

NOTE: Setting the Minute Volume at 15 and 25 it is necessary to pass to the HIGH FLOW inlet on the RESPICAL always in "VOLUME" modality and option "La".

MINUTE VOLUME IMP. (LITERS)	RATE IMP. (BPM)	MIN ACCEPTANCE LIMIT(LITERS)	MAX ACCEPTANCE LIMIT (LITERS)
LOW FLOW			
1	35	0.025	0.031
	50	0.018	0.022
	70	0.012	0.015
2.5	35	0.064	0.078
	50	0.045	0.055
	70	0.032	0.039
4	35	0.10	0.12
	50	0.072	0.088
	70	0.051	0.062
3	20	0.135	0.165
	35	0.077	0.094
	50	0.054	0.066
5	20	0.225	0.275
	35	0.128	0.157
	50	0.09	0.11
8	20	0.36	0.44
	35	0.20	0.25
	50	0.144	0.176
6	12	0.45	0.55
	20	0.27	0.33
	30	0.18	0.22
HIGH FLOW			
15	12	1.125	1.375
	20	0.675	0.825
	30	0.45	0.55
25	12	1.875	2.291
	20	1.125	1.375
	30	0.75	0.91

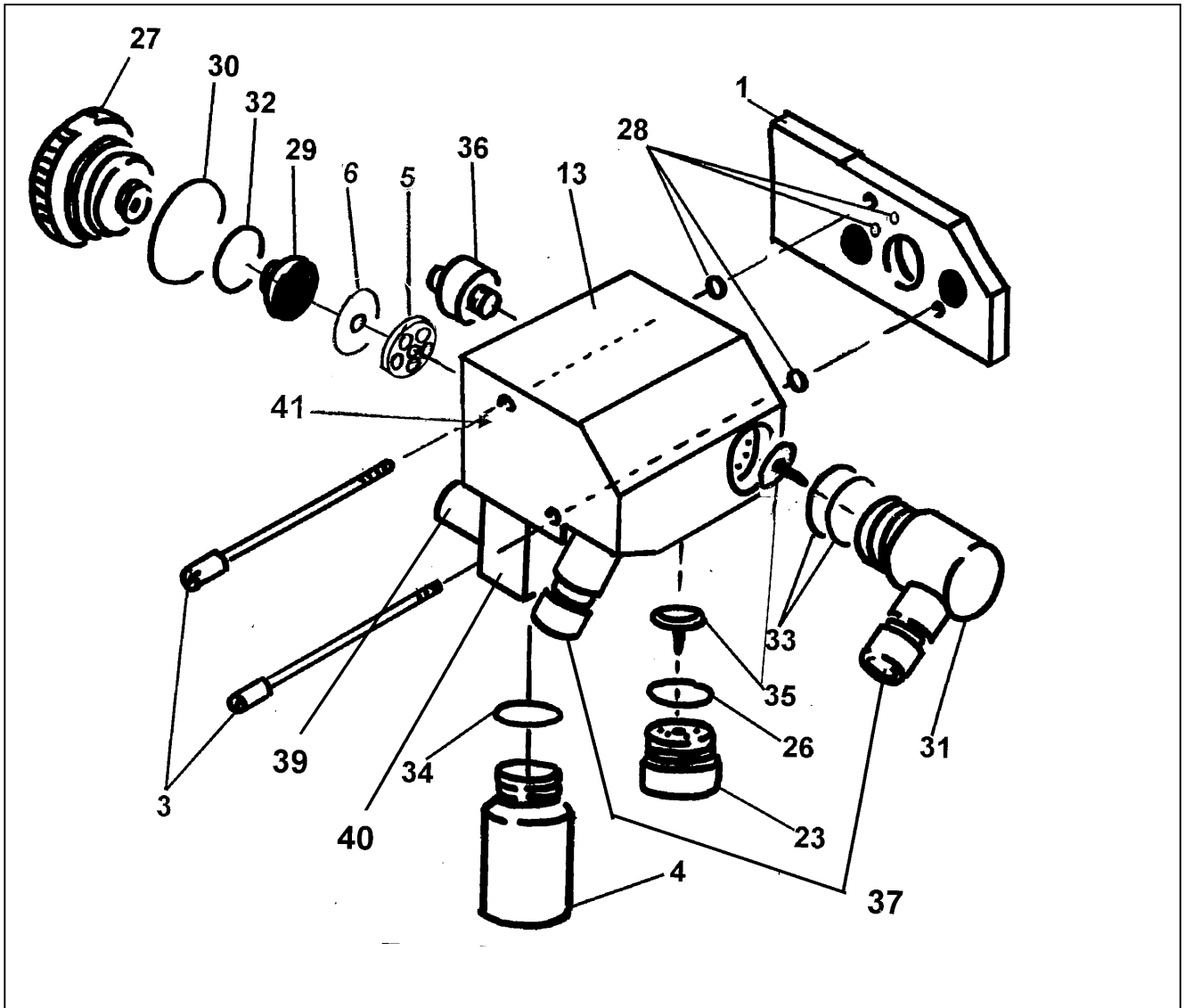
5 PNEUMATIC

5.1 Pneumatic drawing



5.2 Pneumatic components list

	Q.ty	Reference	Description	Code
1	2	PR1, PR2	EAR 2000 pressure regulator	P20000049
2	2	PSW1, PSW2	Switch pressure 0-2Bar NA 1/8 VITON diaphragm	P30000009
3	1	CSV1	Circuit selector valve G 1/8	P16000049
4	1	PR3	AR 1000 M5 pressure regulator	P20000039
5	2	EV PART1 O2, EV PART2 AIR	Electrovalve 3/2 N.C. 12 Vdc	P11000019
6	2	EV PROP 1 INSP O2, EV PROP 2 INSP AIR	Proportional Electrovalve 6V DC 2W 2 Bar 120l/min	P11000129
7	4	R1.1, R1, R2.1, R2	Separator Body	M52317009
8	1	AIR SAFETY VALVE	Green silicon unidirectional valve	P16000009
9	1	OXIGEN SENSOR	O ₂ cell	E75000004
10	1	AIRWAY PRESSURE TRASDUCER	Deferred Press. trasducer MPX-10DP not comp.	E72000000
11	1	FR3 PEEP/CPAP	Multiround flow regulator DMRL 30/8	P24000019
12	1	FR3 MAX PAW	RG 4/8 RE connector	P24000049
13	2	EV3 V. EXP, EV4	3/2 N.C. 12 Vdc electrovalve	P11000019
14	1	FR3.1	RG 4/8 RU Connector	P24000069
15	2	FS1 O ₂ FLOW SENSOR, FS2 AIR FLOW SENSOR	O ₂ /air capacity trasducer 0-15l/min AWM5103VN	E73100000

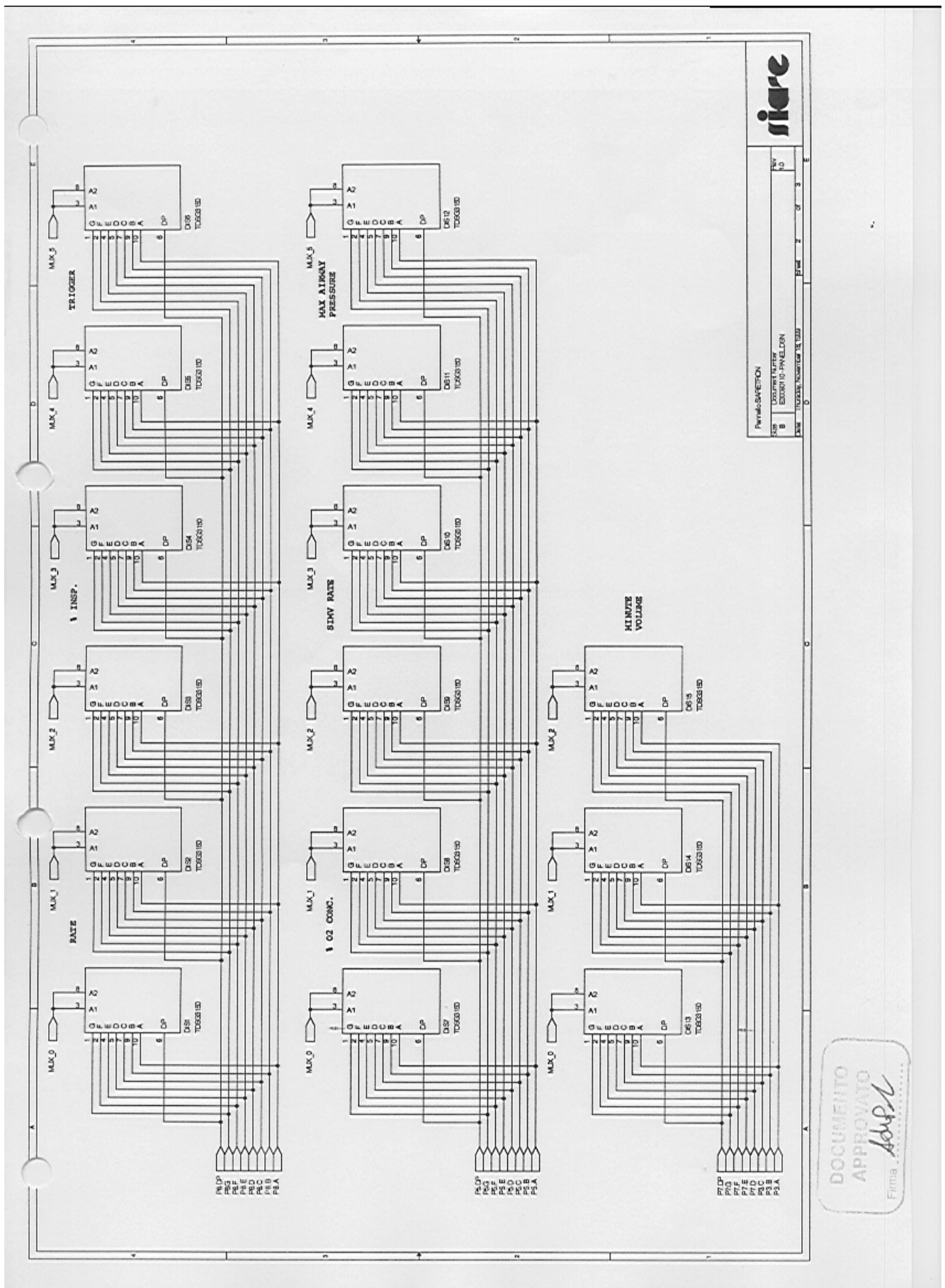


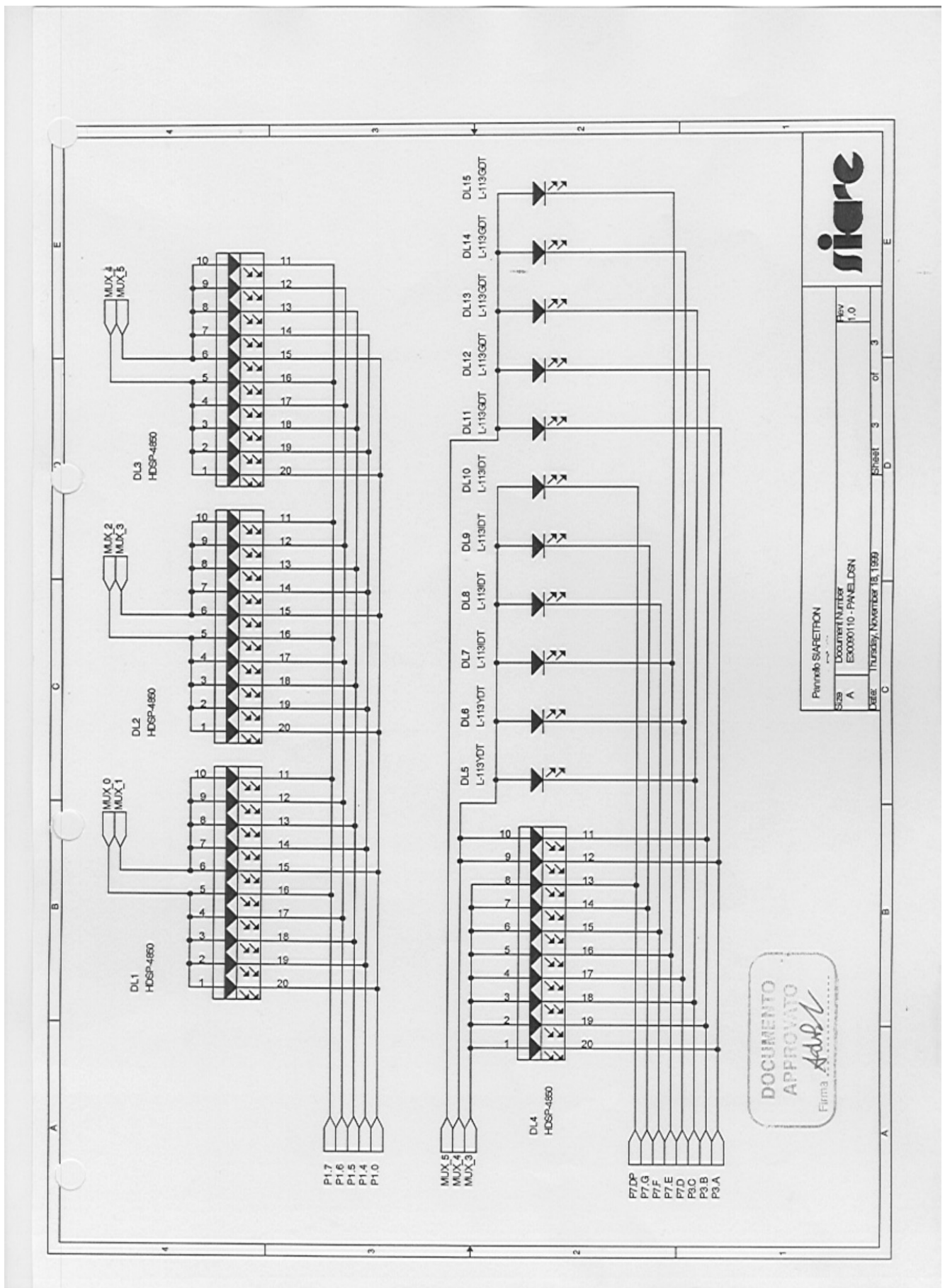
5.3.1 Components list

Ref.	Description	Code
13	Valves group body	M52317709
31	Angle connector for M22 F15	M57007509
33	OR 2100	M10002100
37	M22 F15 connector for Breathing System	M57005519
27	Expiratory valve support	M58482319
30	OR 3150	M10003150
32	OR 2118	M10002118
29	Black expiratory valve	P16000019
41	Mushrooms bush H18	M50981109
36	O2 cell	E75000004
39	F22 scavenging connector	M57007909
40	Water trap connector	M57007809
4	Water trap	M20280009
34	OR 3100	M10003100
23	Air valve body	M52314619
26	OR 128	M10000128
35	N° 2 Green inspir. valves	P16000009
3	Screw for Breathing System	M59380909
28	OR 2010	M10002010
5	EXP unidirectional valve body	M52318109
6	Unidirectional valve diaphragm	M55110409

DOCUMENTO APPROVATO

Firma: *Adriano*





SIARETRON 1000 – 1100 - 3000

Service Manual



SISTEL
IMOLA BOLOGNA

Pannello SIARETRON
E30090110 - PANEL.DSN

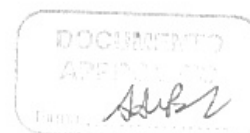
Revision: 1.0

November 18,1999

Bill Of Materials

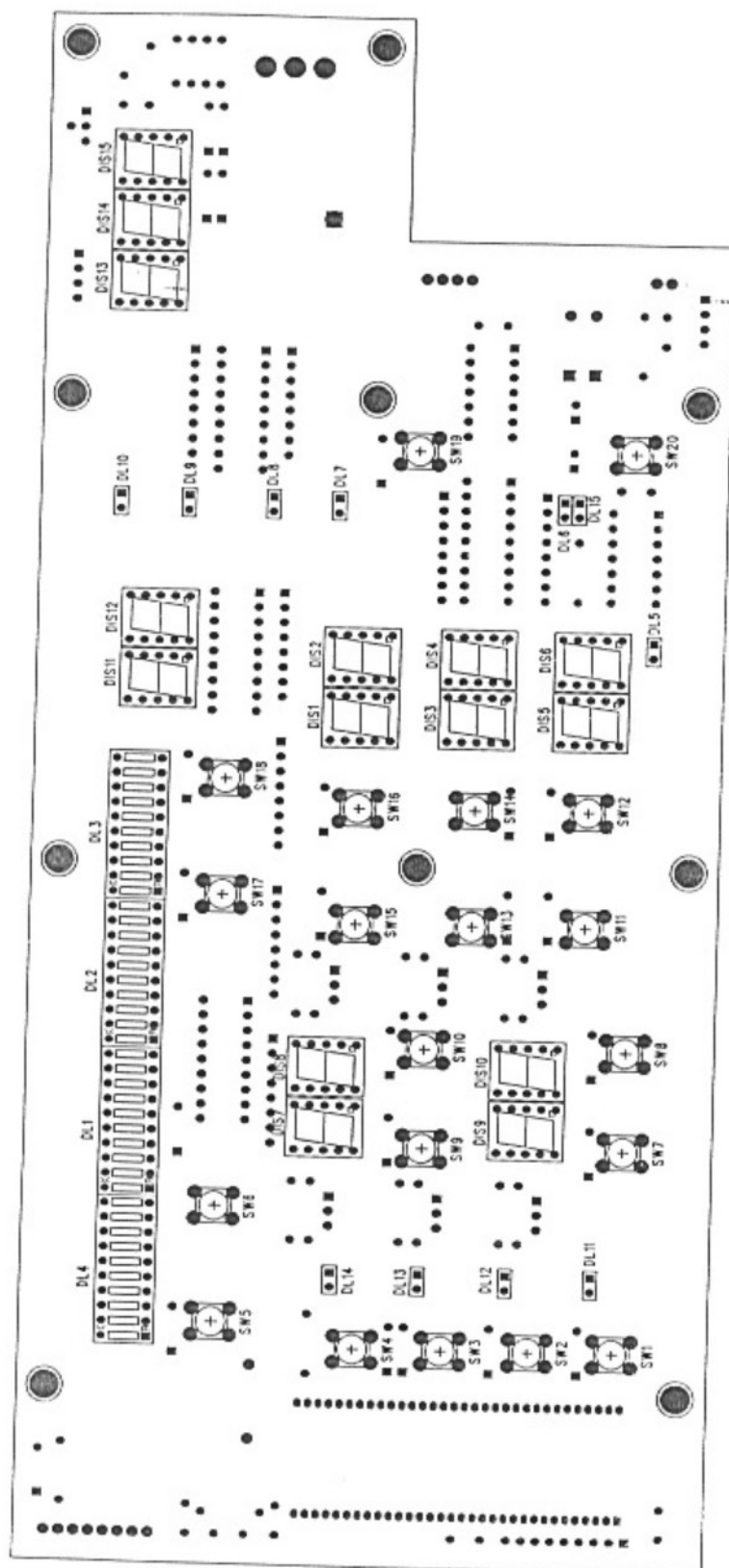
Page1

Item	Qty	Reference	Part
1	6	C1,C3,C6,C8,C9,C10	100n
2	2	C2,C7	10µ/35V
3	2	C4,C5	12 p
4	15	DIS1,DIS2,DIS3,DIS4,DIS5, DIS6,DIS7,DIS8,DIS9, DIS10,DIS11,DIS12,DIS13, DIS14,DIS15	TDSG3150
5	4	DL1,DL2,DL3,DL4	HDSP-4850
6	2	DL6,DL5	L-113YDT
7	4	DL7,DL8,DL9,DL10	L-113IDT
8	5	DL11,DL12,DL13,DL14,DL15	L-113GDT
9	24	D1,D2,D3,D4,D5,D6,D7,D8, D9,D10,D11,D12,D13,D14, D15,D16,D17,D18,D19,D20, D21,D22,D23,D26	1N4148
10	2	D25,D24	BYV 10-40
11	1	IC1	4093
12	4	IC2,IC4,IC5,IC6	ULN2804
13	1	IC3	H8/3644F
14	1	IC7	40106
15	1	JP1	MODU2 2 vie
16	2	JP5,JP2	Strip 4 vie
17	1	JP3	CONN. P.5.08 3 vie
18	1	JP4	MODU2 4 vie
19	1	JP6	MODU2 8 vie
20	1	L1	BL01
21	6	Q1,Q2,Q3,Q4,Q5,Q6	BD676
22	1	RR1	RR 10K 8+1
23	8	RR2,RR3,RR4,RR5,RR6,RR7, RR8,RR9	22R
24	1	R1	47K
25	1	R2	1 M
26	1	R3	4K7
27	3	R4,R7,R13	1K
28	12	R5,R6,R8,R9,R10,R11,R14, R15,R16,R17,R18,R19	2K2
29	20	SW1,SW2,SW3,SW4,SW5,SW6, SW7,SW8,SW9,SW10,SW11, SW12,SW13,SW14,SW15,SW16, SW17,SW18,SW19,SW20	B3F-1050
30	1	SW21	SWITCH DIP4
31	1	TRIM1	TRIM 1K 1G vert.
32	1	X1	8 MHz

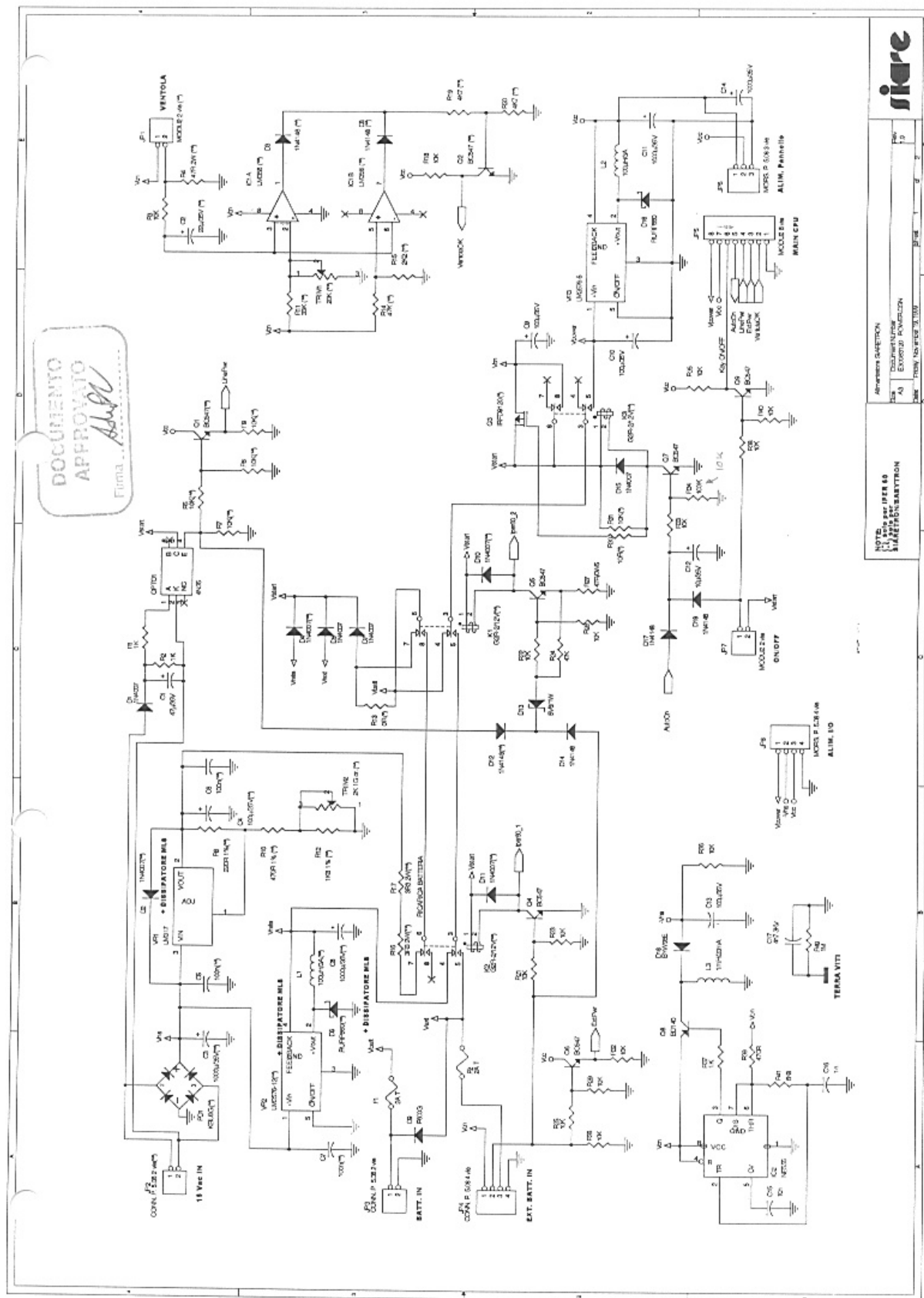


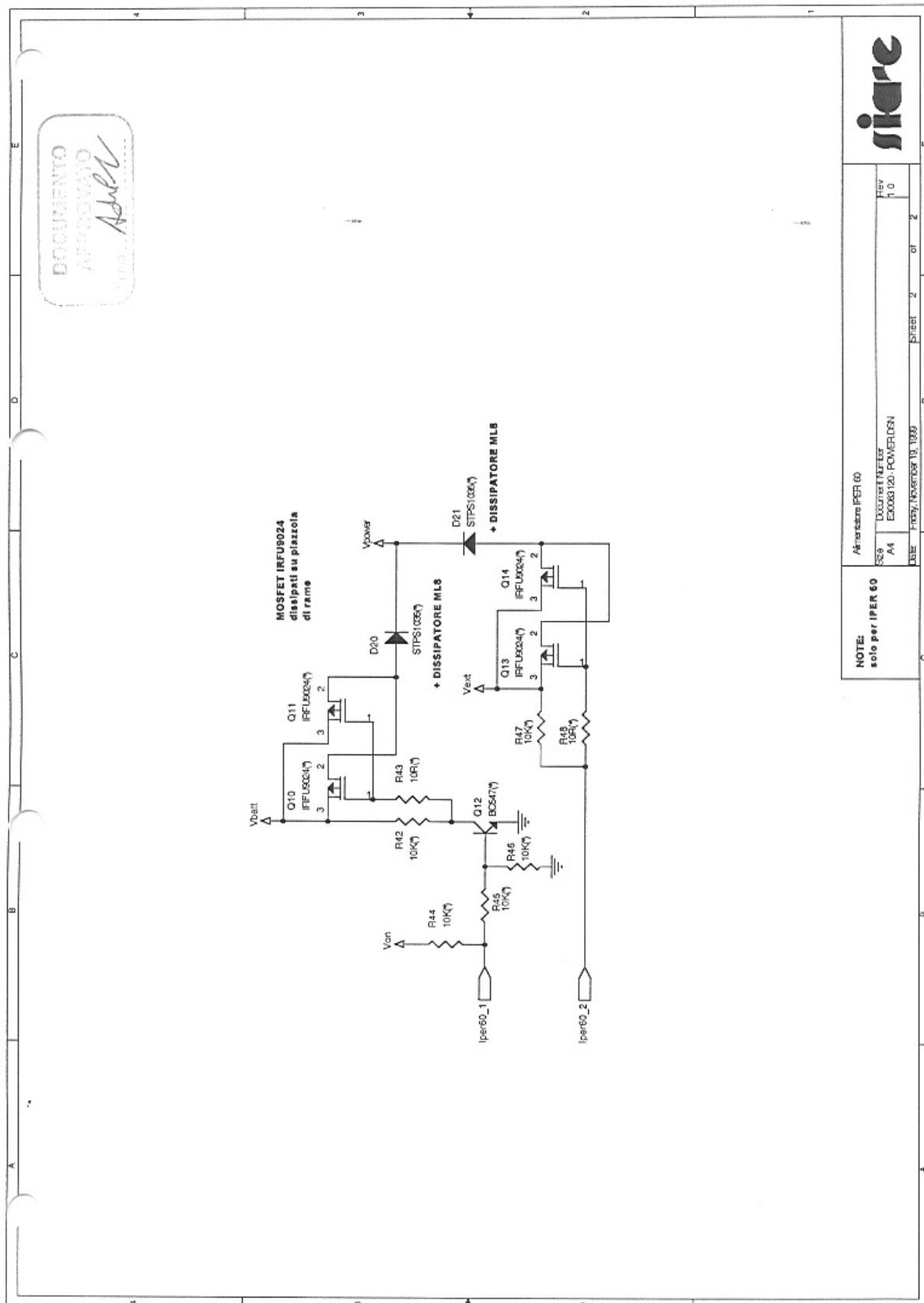


Panel ut.pcb - Fri Nov 19 11:53:33 1999



ADN





SISTEL
IMOLA BOLOGNA

Alimentatore SIARETRON
E30083120 - POWER.DSN

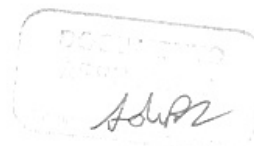
Revision: 1.0

November 18,1999

Bill Of Materials

Pagel

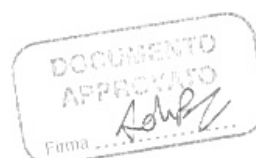
Item	Qty	Reference	Part
1	1	C1	47μ/35V
2	1	C2	22μ/35V (**)
3	2	C3,C8	1000μ/35V(**)
4	1	C4	100μ/25V(**)
5	3	C5,C6,C7	100n(**)
6	3	C9,C10,C13	100μ/35V
7	2	C11,C14	1000μ/35V
8	1	C12	10μ/35V
9	1	C15	10n
10	1	C16	1n
11	1	C17	4n7 3KV
12	4	D1,D5,D7,D15	1N4007
13	4	D2,D4,D10,D11	1N4007(**)
14	2	D3,D8	1N4148 (**)
15	1	D6	RURP860(**)
16	1	D9	P600G
17	1	D12	1N4148(**)
18	1	D13	5V6/1W
19	3	D14,D17,D19	1N4148
20	1	D16	RURP860
21	1	D18	BYW96E
22	2	D20,D21	STPS1035(*)
23	2	F2,F1	2A T
24	1	IC1	LM358 (**)
25	1	IC2	NE555
26	1	JP1	MODU2 2 vie (**)
27	1	JP2	CONN. P. 5.08 2 vie(**)
28	1	JP3	CONN. P. 5.08 2 vie
29	1	JP4	CONN. P. 5.08 4 vie
30	1	JP5	MODU2 8 vie
31	1	JP6	MORS. P. 5.08 3 vie
32	1	JP7	MODU2 2 vie
33	1	JP8	MORS. P. 5.08 4 vie
34	3	K1,K2,K3	G2R-2/12V(**)
35	1	L1	100μH/3A(**)
36	1	L2	100μH/3A
37	1	L3	1mH/20mA
38	1	OPT01	4N35
39	1	PD1	KBU6G(**)
40	1	Q1	BC547(**)
41	1	Q2	BC547 (**)
42	1	Q3	IRFD9120(*)
43	5	Q4,Q5,Q6,Q7,Q9	BC547
44	1	Q8	BD140
45	4	Q10,Q11,Q13,Q14	IRFU9024(*)
46	1	Q12	BC547(*)
47	3	R1,R2,R37	1K
48	15	R3,R18,R21,R22,R23,R25, R26,R28,R29,R32,R33,R35, R36,R38,R40	10K
49	1	R4	47R 2W (**)
50	4	R5,R7,R8,R9	10K(**)
51	1	R6	220R 1%(**)
52	1	R10	470R 1% (**)
53	1	R11	33K (**)
54	1	R12	1K8 1% (**)
55	1	R13	0R(*)

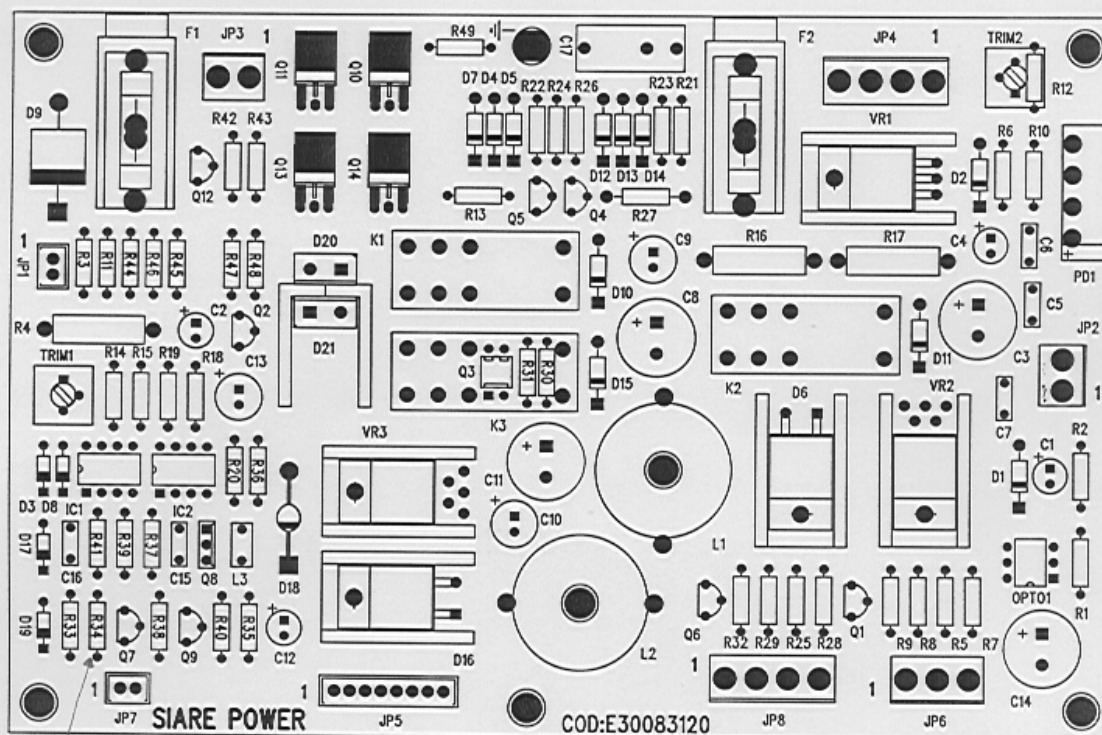


56	1	R14	47K (**)
57	1	R15	2K2 (**)
58	2	R16, R17	3R3 2W(**)
59	2	R19, R20	4K7 (**)
60	1	R24	47K
61	1	R27	47R/0W5
62	3	R30, R43, R48	10R(*)
63	6	R31, R42, R44, R45, R46, R47	10K(*)
64	1	R34	100K
65	1	R39	470R
66	1	R41	6K8
67	1	R49	1M
68	1	TRIM1	TRIM 20K (**)
69	1	TRIM2	TRIM 2K 1G or. (**)
70	1	VR1	LM317
71	1	VR2	LM2576-12(**)
72	1	VR3	LM2576-5

(*) SOLO PER IPER 60

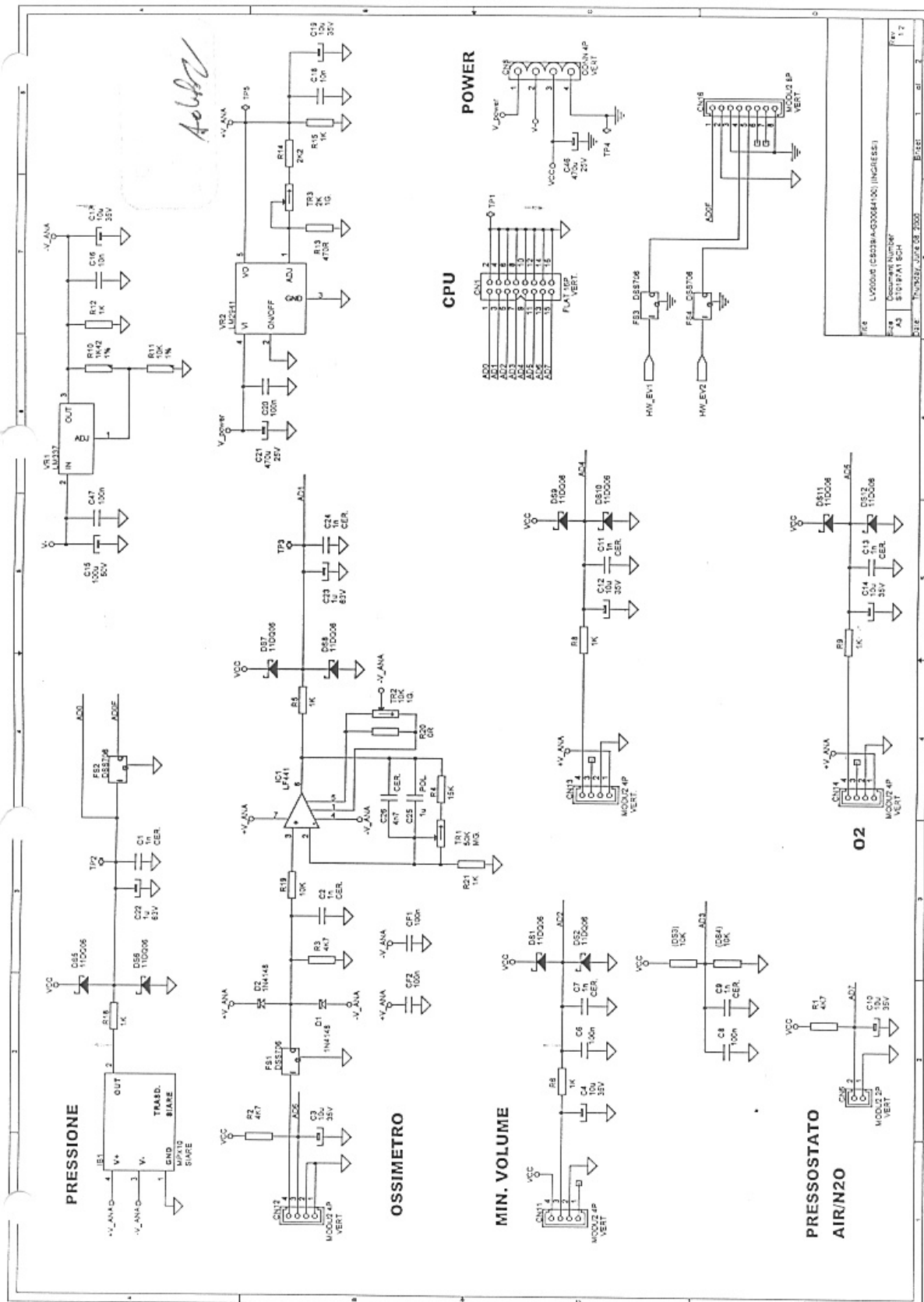
(**) SOLO PER SIARETRON/BABYTRON





DOCUMENTO
 APPROVATO
 Firma *[Signature]*

Power.pcb - Fri Nov 19 10:21:45 1999



SIARETRON 1000 – 1100 - 3000

Service Manual



Adip

LV2001/0 (Cod. SIARE CS039/A-G30084100) Revised: Thursday, October 07, 1999
ST0197V1.SCH Revision: 1.2

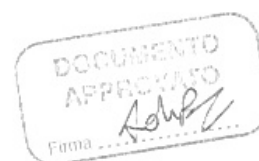
Bill Of Materials June 19, 2000 15:41:38 Page1

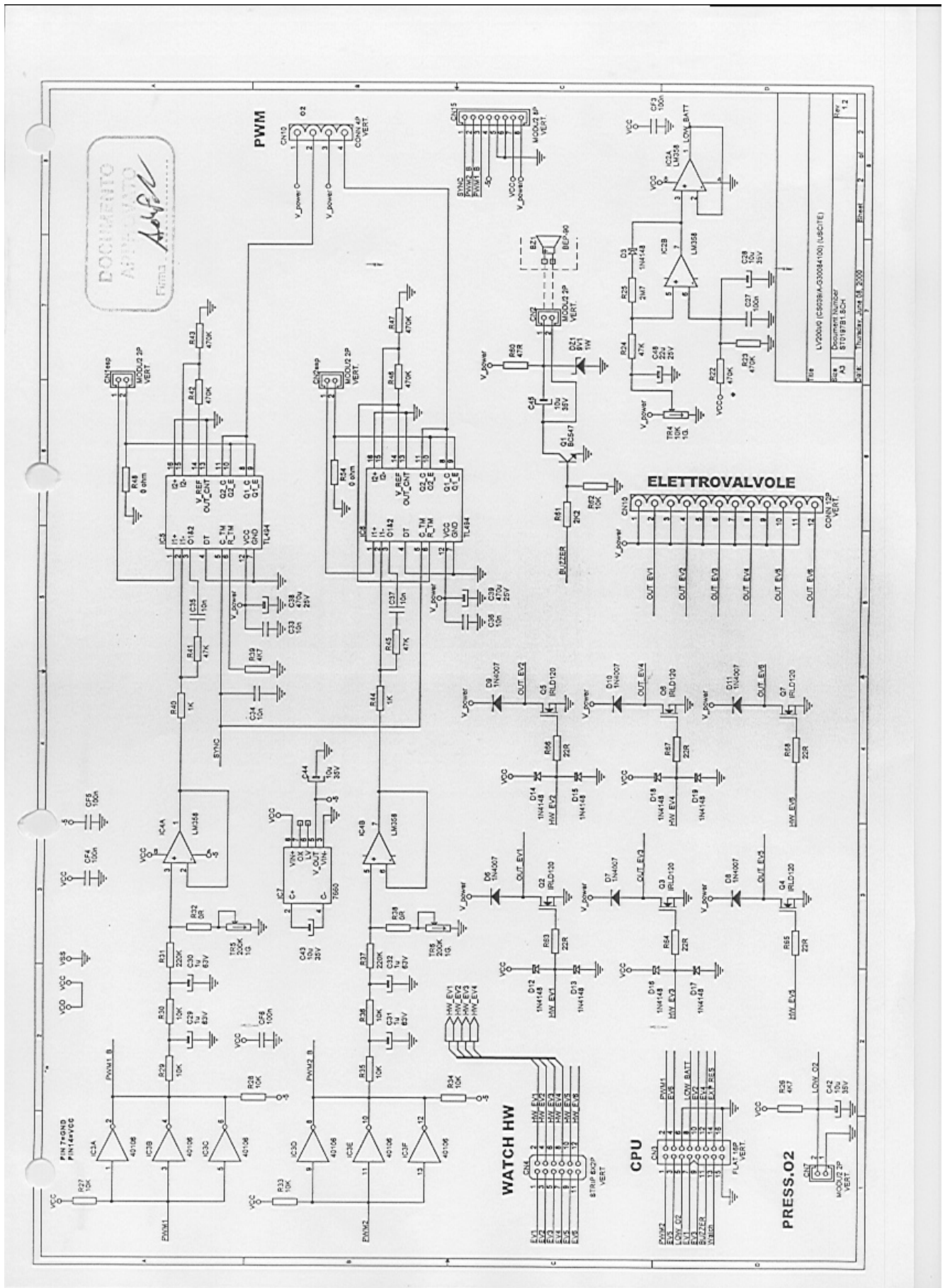
Item	Quantity	Reference	Part
1	15	TR2, {DS3}, TR4, {DS4}, R11, R19, R27, R28, R29, R30, R33, R34, R35, R36, R62	10K
2	1	BZ1	BEP-90
3	11	CF1, CF2, CF3, CF4, CF5, CF6, C6, C8, C23, C27, C47	100n
4	5	CN1esp, CN2esp, CN2, CN6, CN7	MODU2 2P
5	2	CN1, CN3	FLAT 16P
6	1	CN4	STRIP 6X2P
7	2	CN8, CN10	CONN 4P
8	1	CN10	CONN 12P
9	4	CN11, CN12, CN13, CN14	MODU2 4P
10	2	CN16, CN15	MODU2 8P
11	7	C1, C2, C7, C9, C11, C13, C24	1n
12	12	C3, C4, C10, C12, C14, C17, C19, C28, C42, C43, C44, C45	10u
13	1	C15	100u
14	7	C16, C18, C33, C34, C35, C36, C37	10n
15	4	C21, C38, C39, C46	470u
16	7	C22, C23, C25, C29, C30, C31, C32	1u
17	1	C26	4n7
18	1	C48	22u
19	10	DS1, DS2, DS5, DS6, DS7, DS8, DS9, DS10, DS11, DS12	11DQC6
20	1	DZ1	9V1
21	11	D1, D2, D3, D12, D13, D14, D15, D16, D17, D18, D19	1N4148
22	6	D6, D7, D8, D9, D10, D11	1N4007
23	4	FS1, FS2, FS3, FS4	DS8706
24	1	IB1	MPX13
25	1	IC1	LF441
26	2	IC2, IC4	LM358
27	1	IC3	43106
28	2	IC5, IC6	TL494
29	1	IC7	7660
30	1	Q1	BCS47
31	6	Q2, Q3, Q4, Q5, Q6, Q7	IRLD120
32	5	R1, R2, R3, R26, R39	4K7
33	1	R4	15K
34	10	R5, R6, R8, R9, R12, R15, R18, R21, R40, R44	1K
35	1	R10	1K42
36	1	R13	470R
37	2	R14, R61	2K2
38	3	R20, R32, R38	0R
39	6	R22, R23, R42, R43, R46, R47	470K
40	3	R24, R41, R45	47K
41	1	R25	2M7
42	2	R31, R37	220K
43	2	R48, R54	0 ohm
44	1	R60	47R
45	6	R63, R64, R65, R66, R67, R68	22R

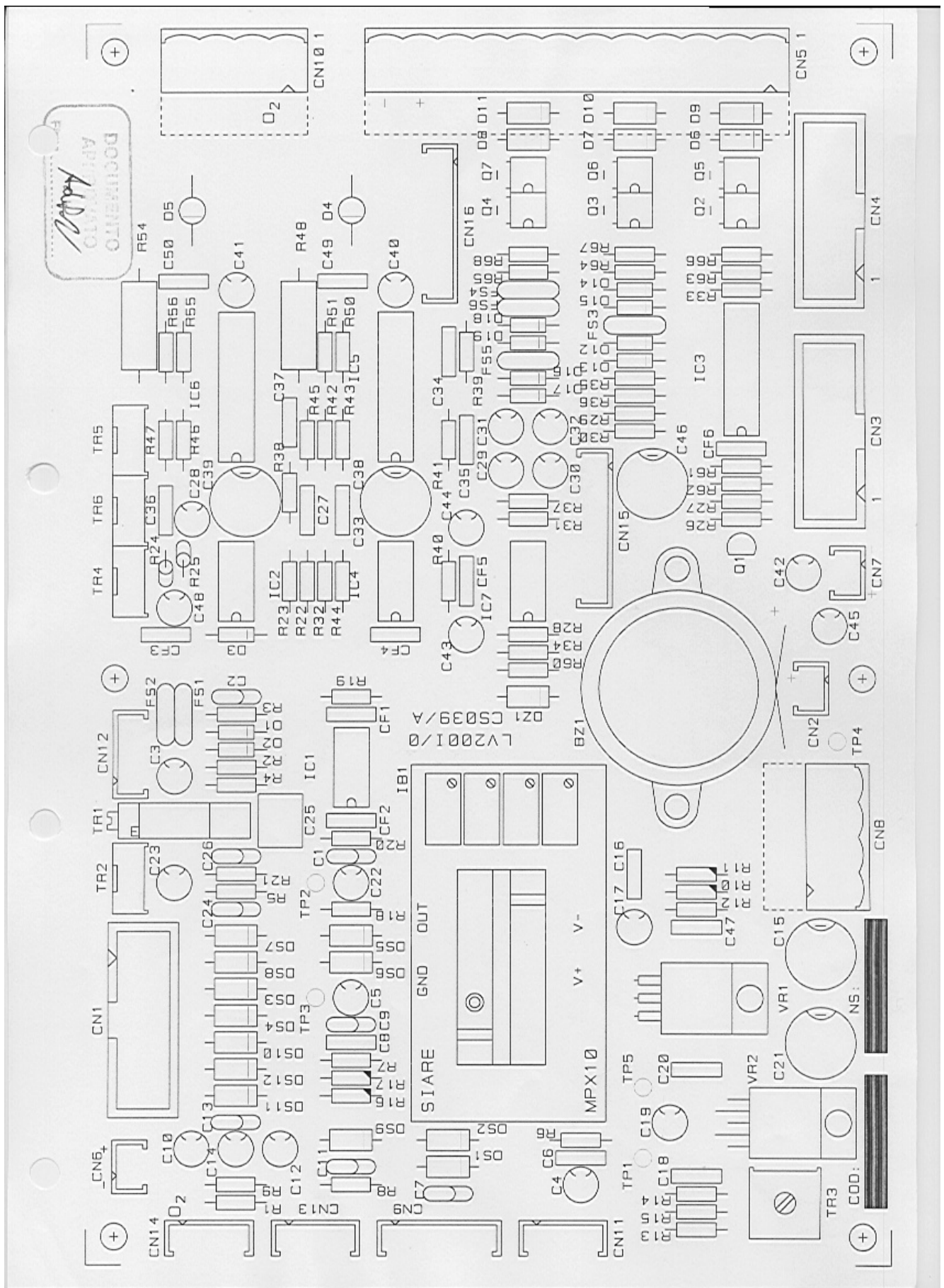
56	1	R14	47K (**)
57	1	R15	2K2 (**)
58	2	R16, R17	3R3 2W(**)
59	2	R19, R20	4K7 (**)
60	1	R24	47K
61	1	R27	47R/0W5
62	3	R30, R43, R48	10R(*)
63	6	R31, R42, R44, R45, R46, R47	10K(*)
64	1	R34	100K
65	1	R39	470R
66	1	R41	6K8
67	1	R49	1M
68	1	TRIM1	TRIM 20K (**)
69	1	TRIM2	TRIM 2K 1G or. (**)
70	1	VR1	LM317
71	1	VR2	LM2576-12(**)
72	1	VR3	LM2576-5

(*) SOLO PER IPER 60

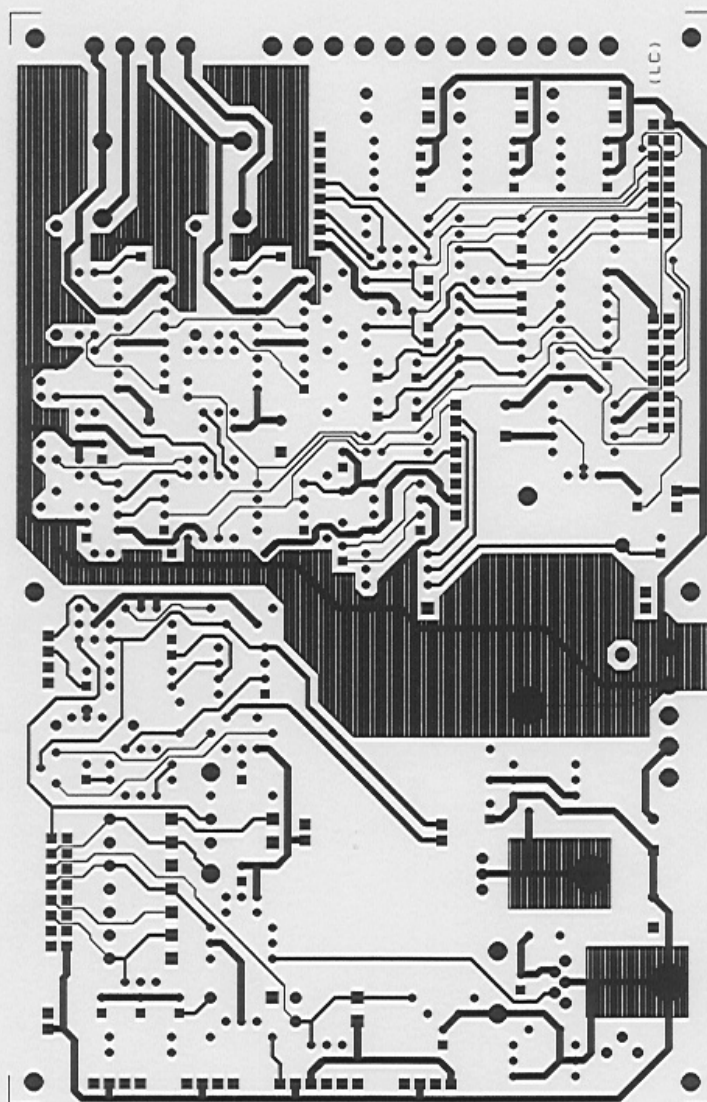
(**) SOLO PER SIARETRON/BABYTRON





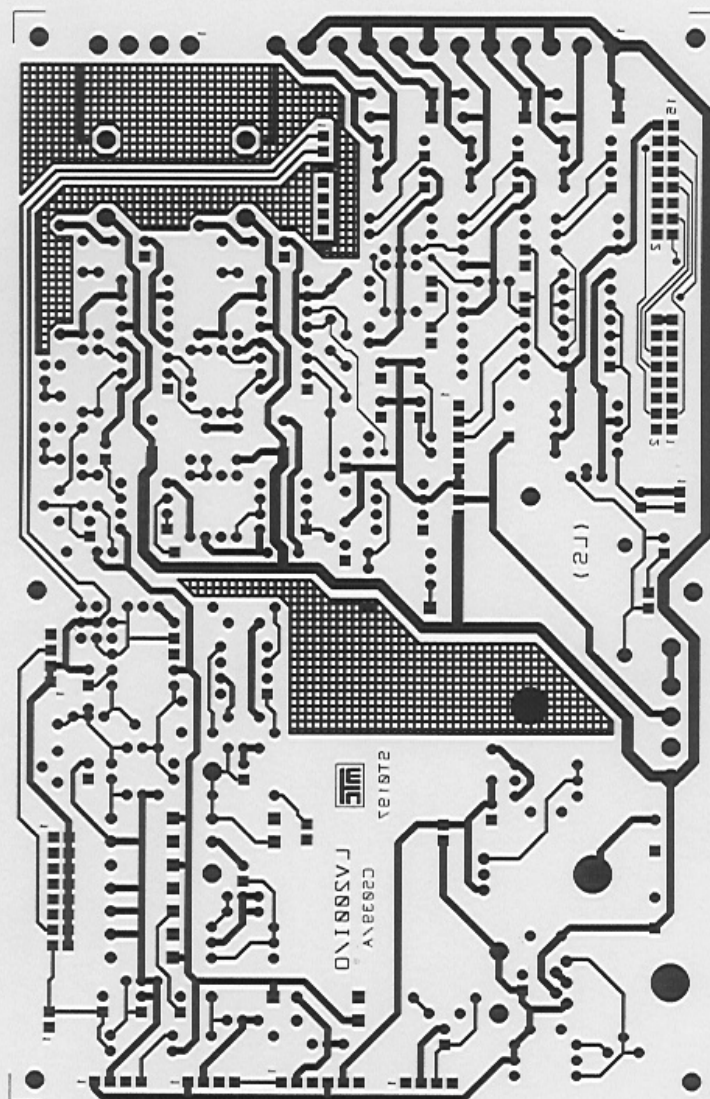


DOCUMENTO
 APPROVATO
 Firma *fall*

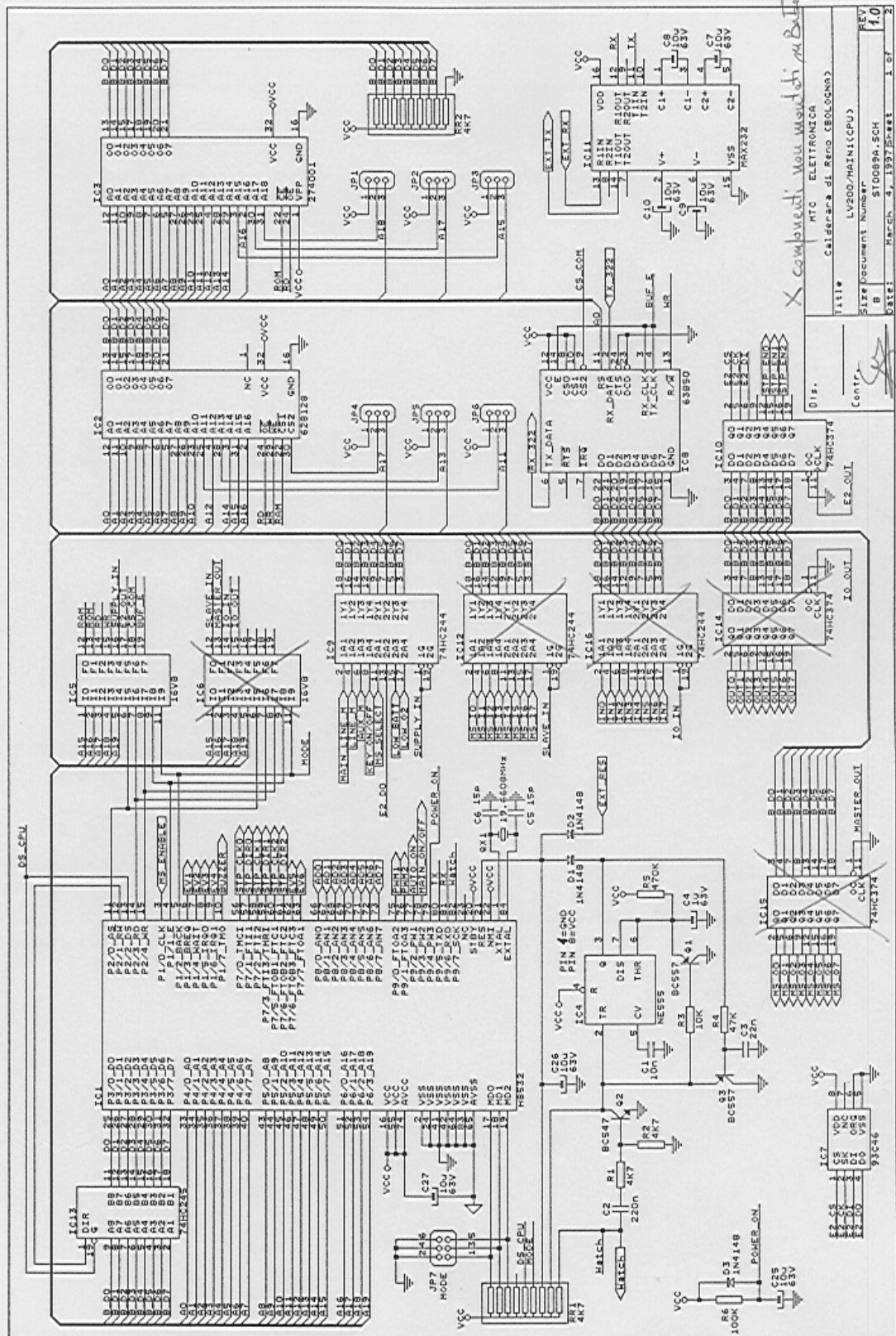


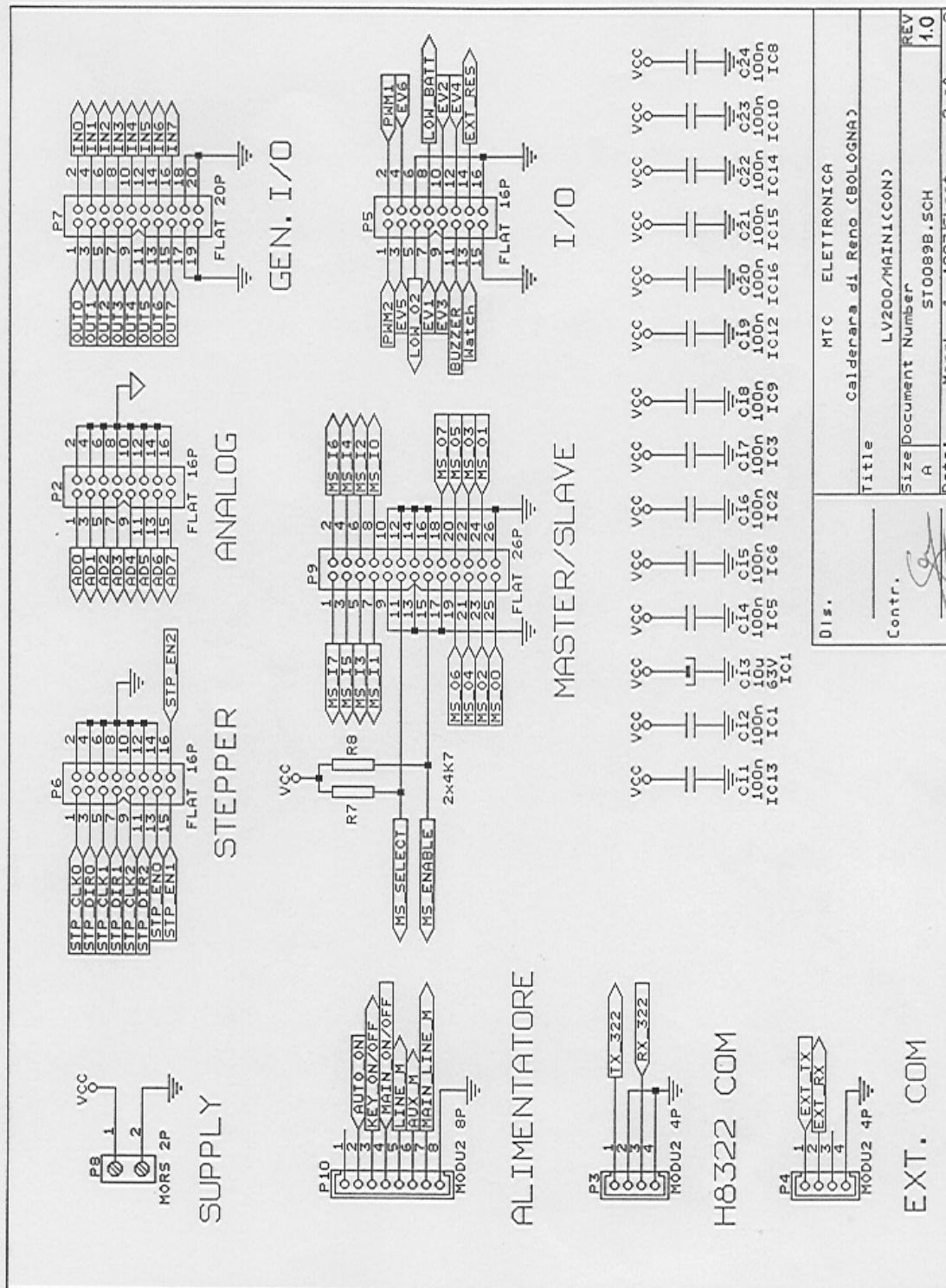
MTC	DESCRIZIONE:
ELETTRONICA	LV288170 (CS838/A)
CODICE: ST8197	DATA: 12-1997
L. COMPONENTI	VISTA L. COMP. PG. 1 DI 6

DOCUMENTO
 APPROVATO
 Firma *Adolfo*



MTC	DESCRIZIONE:
ELETRONICA	LV2001/0 (CS030/A)
CODICE: 578197	DATA: 12-1997
L. SALDATURE	VISTA L. COMP. FS. 2 DI 6





Dis.	MTC ELETTRONICA
Contr.	Calderara di Reno (BOLOGNA)
Title	LV200/MAIN1(CON)
Size	Document Number
REV	1.0
Date:	March 4, 1997
Sheet	2 of 2

SIARETRON 1000 – 1100 - 3000

Service Manual



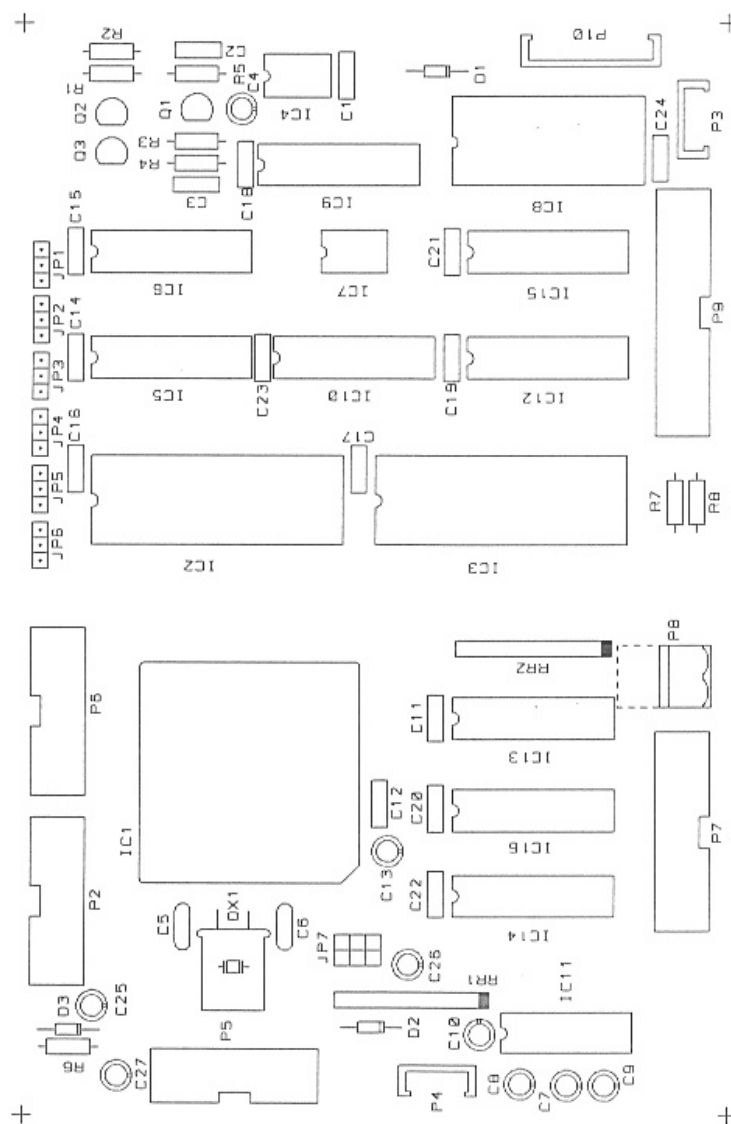
LV200/MAIN1
ST0089.SCH
Bill Of Materials

Revised: March 3, 1997
Revision: 4.0
March 4, 1997 9:03:46

Page 1/2

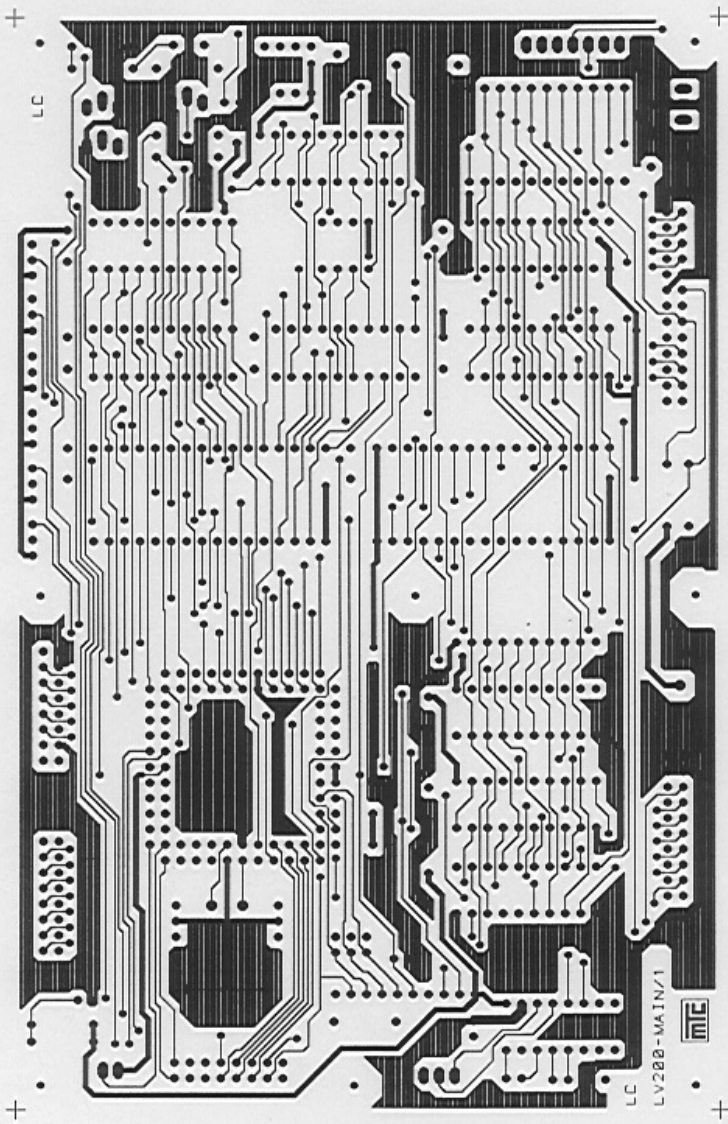
Item	Quantity	Reference	Part
1	1	C1	10n
2	1	C2	220n
3	1	C3	22n
4	1	C4	1u 63V
5	2	C5,C6	15p
6	8	C7,C8,C9,C10,C13,C25,C26,C27	10u 63V
7	8	C11,C12,C14,C16,C17,C18,C23,C24	100n
8	5	C15,C19,C20,C21,C22	100n NON MONT.
9	3	D1,D2,D3	1N4148
10	1	IC1	H8532
11	1	IC2	628128
12	1	IC3	274001 MONT. 27C512
13	1	IC4	NE555
14	1	IC5	16V8
15	1	IC6	16V8 NON MONT.
16	1	IC7	93C46
17	1	IC8	63B50
18	1	IC9	74HC244
19	1	IC10	74HC374
20	1	IC11	MAX232 NON MONT.
21	2	IC16,IC12	74HC244 NON MONT.
22	1	IC13	74HC245
23	2	IC14,IC15	74HC374 NON MONT.
24	6	JP1,JP2,JP3,JP4,JP5,JP6	STRIP 3P
25	1	JP7	STRIP 3X2P
26	2	P2,P5	FLAT 16P VERT.
27	2	P3,P4	MODU2 4P VERT.
28	1	P6	FLAT 16P VERT. NON MONT.
29	1	P7	FLAT 20P VERT. NON MONT.
30	1	P8	MORS 2P 90 G.
31	1	P9	FLAT 26P VERT. NON MONT.
32	1	P10	MODU2 8P VERT.
33	1	QX1	19.6608MHz
34	2	Q3,Q1	BC557
35	1	Q2	BC547
36	2	RR1,RR2	4K7 RR9C
37	2	R1,R2	4K7
38	1	R3	10K
39	1	R4	47K
40	1	R5	470K
41	1	R6	100K 47K ← or 100K
42	2	R7,R8	4K7 NON MONT.
43	1	STAMP1	ST0089





DOCUMENTO
 APPROVATO
 Firma: _____

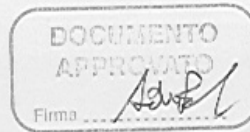
MTC ELETTRONICA	DESCRIZIONE: LV288/MAIN1		
	CODICE: ST8288	DATA: 23-1997	SCALA: 1:1
L. SERIE: COMP. VISTA L. COMP. FS. 5 DI 5			



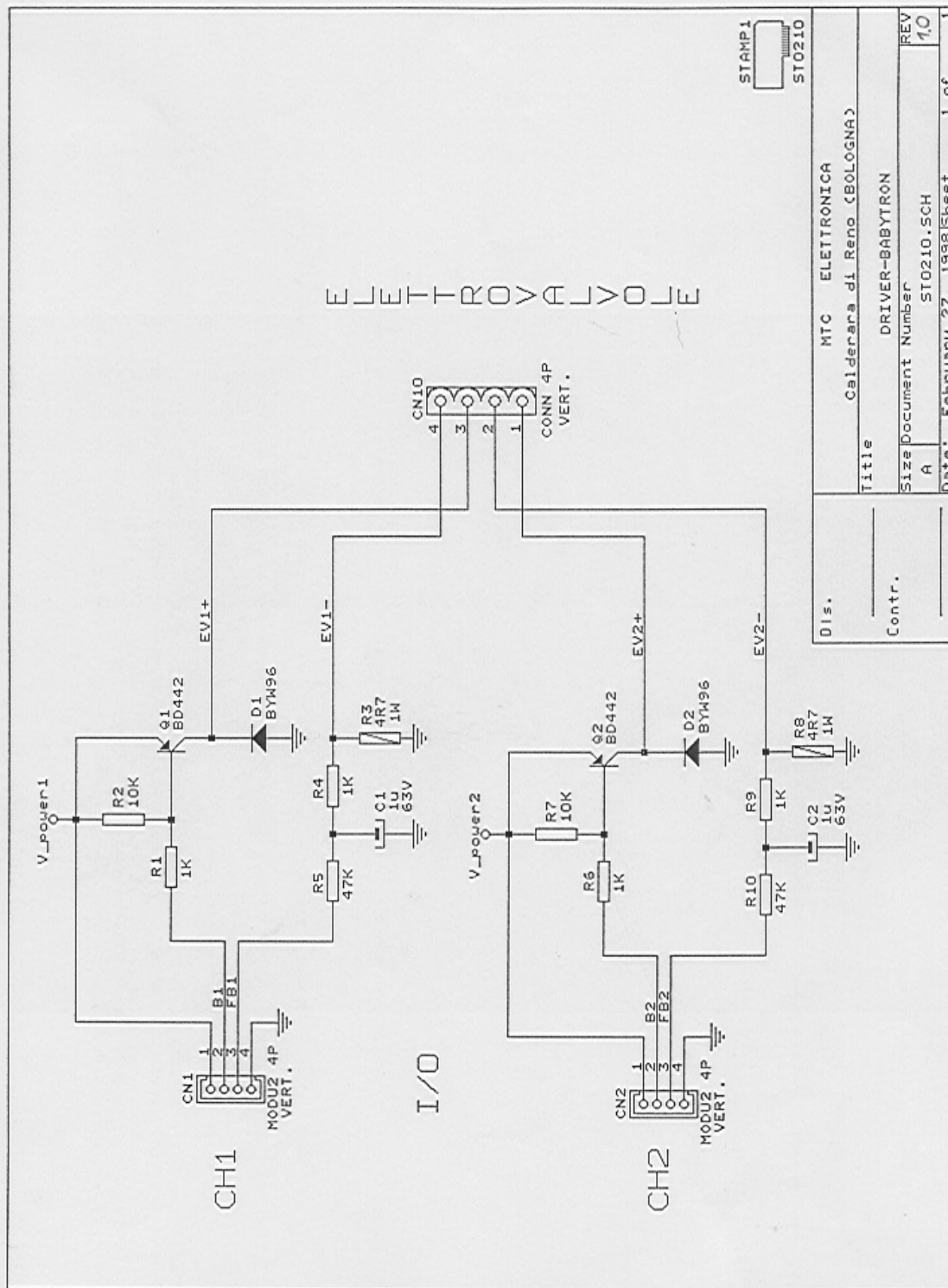
DOCUMENTO
APPROVATO

Firma

MTC ELETTRONICA	DESCRIZIONE:	
	LV280/MAIN1	
	CODICE: ST2889	DATA: 03-1997
L. COMPONENTI		VISTA L. COMP.
		FS. 1 DI 5



ELETTROVALVOLE



Dis.	MTC ELETTRONICA
Contr.	Calderara di Reno (BOLOGNA)
Title	DRIVER-BABYTRON
Size	Document Number
A	ST0210.SCH
REV	1.0
Date:	February 27, 1998
Sheet	1 of 1

SIARETRON 1000 – 1100 - 3000

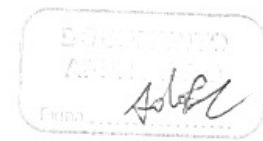
Service Manual

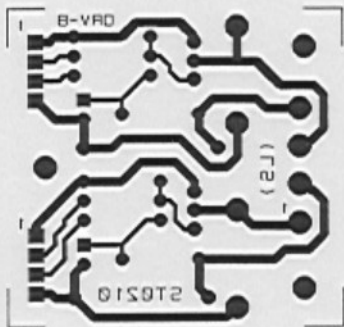


DRIVER-BABYTRON
ST0210.SCH
Bill Of Materials

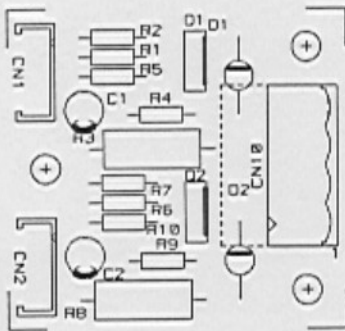
Revised: February 27, 1998
Revision:
February 27, 1998 12:01:47 Page 1/1

em	Quantity	Reference	Part
1	2	CN1,CN2	MODU2 4P VERT.
2	1	CN10	CONN 4P VERT.
3	2	C1,C2	1u 63V
4	2	D1,D2	BYW96
5	2	Q1,Q2	BD442
6	4	R1,R4,R6,R9	1K
7	2	R2,R7	10K
8	2	R3,R8	4R7 1W
9	2	R5,R10	47K
10	1	STAMP1	ST0210



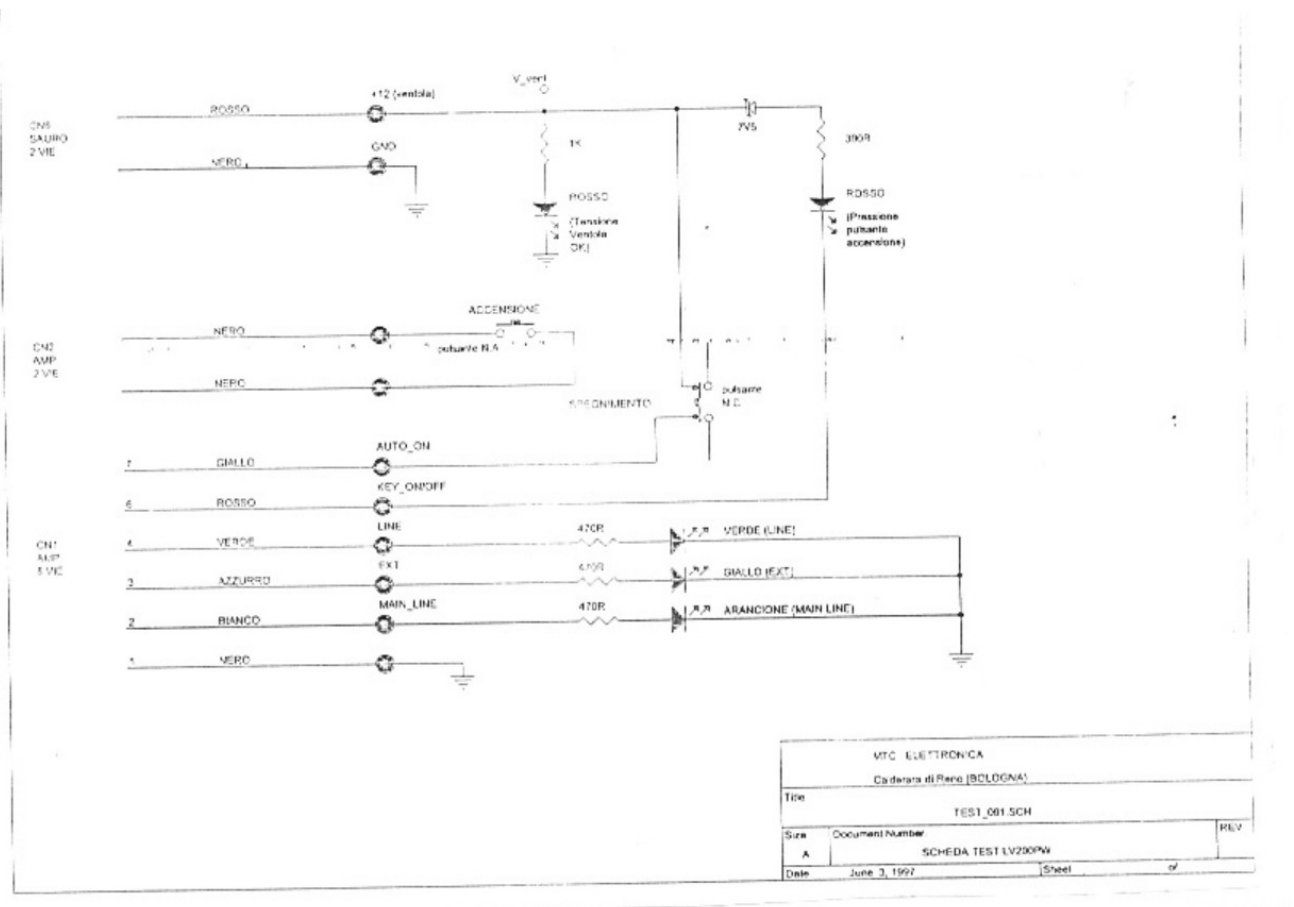


MTC ELETTRONICA		DESCRIZIONE: DRIVER-BABYTRON	
CODICE: STB210	DATA: 02-1998	SCALA 1:1	
L. SALDATURE	VISTA L. COMP.	FG. 2 DI 6	



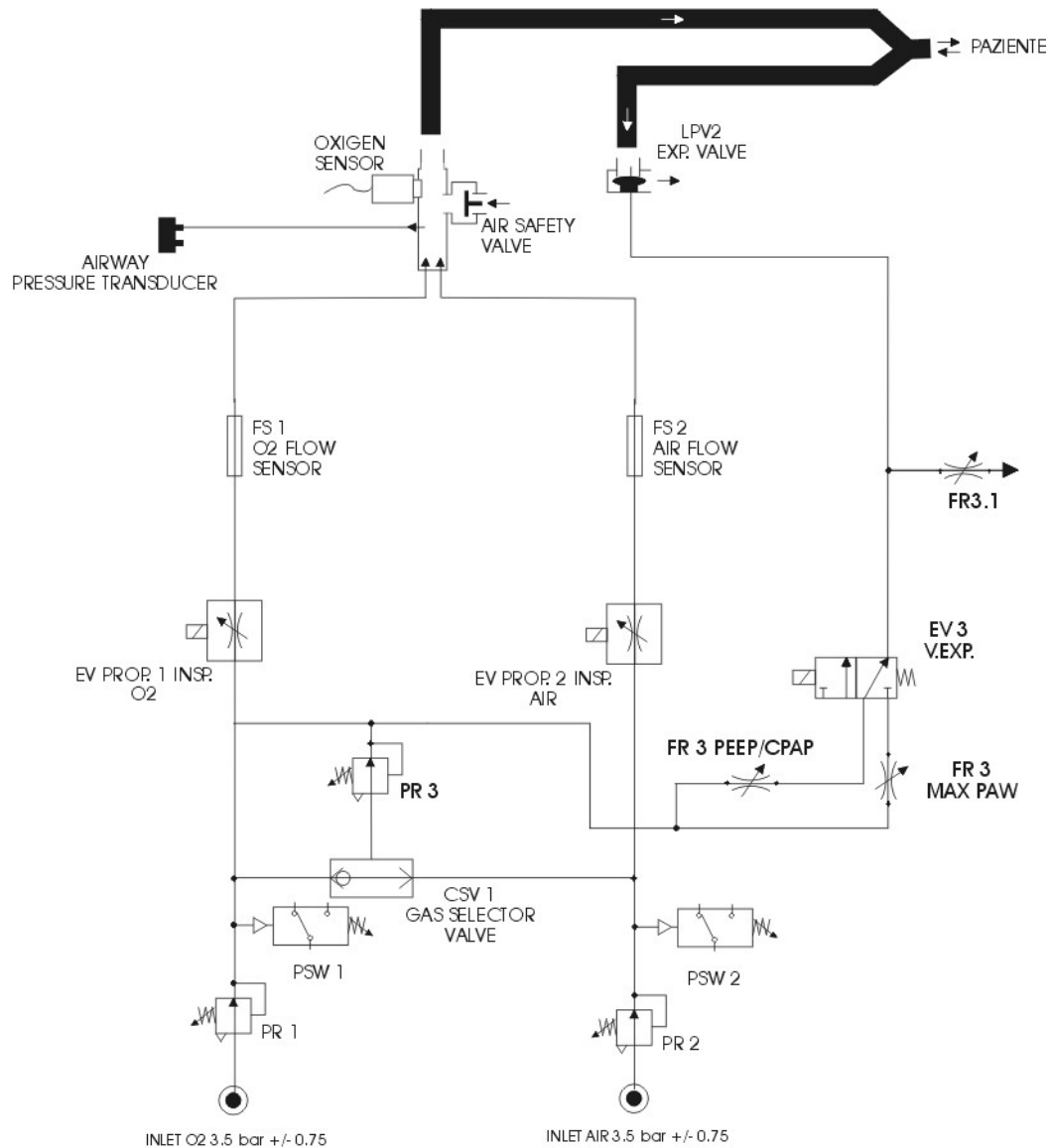
MTC ELETTRONICA		DESCRIZIONE: DRIVER-BABYTRON	
CODICE: STB210	DATA: 02-1998	SCALA 1:1	
L. SERIG. COMP.	VISTA L. COMP.	FG. 6 DI 6	

6.1 Electric drawings for TEST ATS.098 tools



6.2 SIARETRON 1100 - PNEUMATIC DRAWINGS

PNEUMATIC DRAWING FOR SIARETRON 1100



FILE: SP_SIARETON_1100.CDR

DATA:01.06.00

Pag.: 1/1